

**SPLIT TYPE
ROOM AIR CONDITIONER**

**Wall Mounted Type
INVERTER MULTI**

SERVICE INSTRUCTION

Models

Indoor unit

Outdoor unit

AS*G07LJCA
AS*G09LJCA
AS*G12LJCA

AO*G14LAC2

AS*G07LUCA
AS*G09LUCA
AS*G12LUCA

AS*G07LMCA
AS*G09LMCA
AS*G12LMCA

Refrigerant
R410A

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Wall Mounted type INVERTER (MULTI)

1 . DESCRIPTION OF EACH CONTROL OPERATION

1. CAPACITY CONTROL

1-1 COOLING, HEATING, DRY CAPACITY CONTROL

Compressor frequency decides by capacity of an indoor unit, operation number of an indoor unit, set temperature, room temperature and outside temperature.

2. AUTO CHANGEOVER OPERATION

When the air conditioner is set to the Auto mode by remote controller, operation starts in the optimum mode from among the Heating, Cooling, Dry and Monitoring mode. During operation, the optimum mode is automatically switched in accordance with temperature changes. The temperature can be set between 18°C and 30°C in 1°C steps.

① When operation starts, indoor fan and outdoor fan are operated for around 3 minutes.

Room temperature and outdoor temperature are sensed, and the operation mode is selected in accordance with the table below. **<Monitoring mode>**

(Table 1 : Operation mode selection table)

Room temperature (TR)	Operation mode
$TR > Ts + 2^{\circ}\text{C}$	Cooling (Automatic dry)
$Ts + 2^{\circ}\text{C} \geq TR \geq Ts - 2^{\circ}\text{C}$	*Middle zone
$TR < Ts - 2^{\circ}\text{C}$	Heating

TR : Room temperature
Ts : Setting temperature

*If it's Middle zone, operation mode of indoor unit is selected as below.

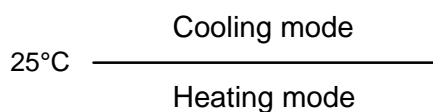
(1). Same operation mode is selected as outdoor unit.

If outdoor unit is operating in Cooling, Dry, and Heating mode, indoor unit will be operated by the same operation mode.

(2). Selected by the outdoor temperature.

If outdoor unit is operating in other than Cooling, Dry, and Heating mode, indoor unit will be operated according to the outdoor temperature as below.

(Fig. 1 : Outdoor temperature zone selection)

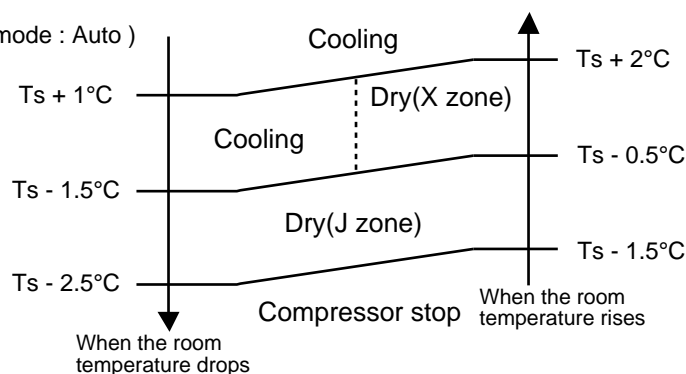


② When Cooling or Dry mode was selected at ① and air flow mode is Auto, the air conditioner operates as follow.

- The same operation as COOLING OPERATION AND DRY OPERATION.
- When the room temperature has remained at set temperature -1.5°C, operation is automatically switched to Dry mode.
- If the room temperature reaches set temperature +2°C during Dry mode, operation returns to Cooling.

(Fig.2 : Auto changeover : Cooling - Dry)

(Air flow mode : Auto)

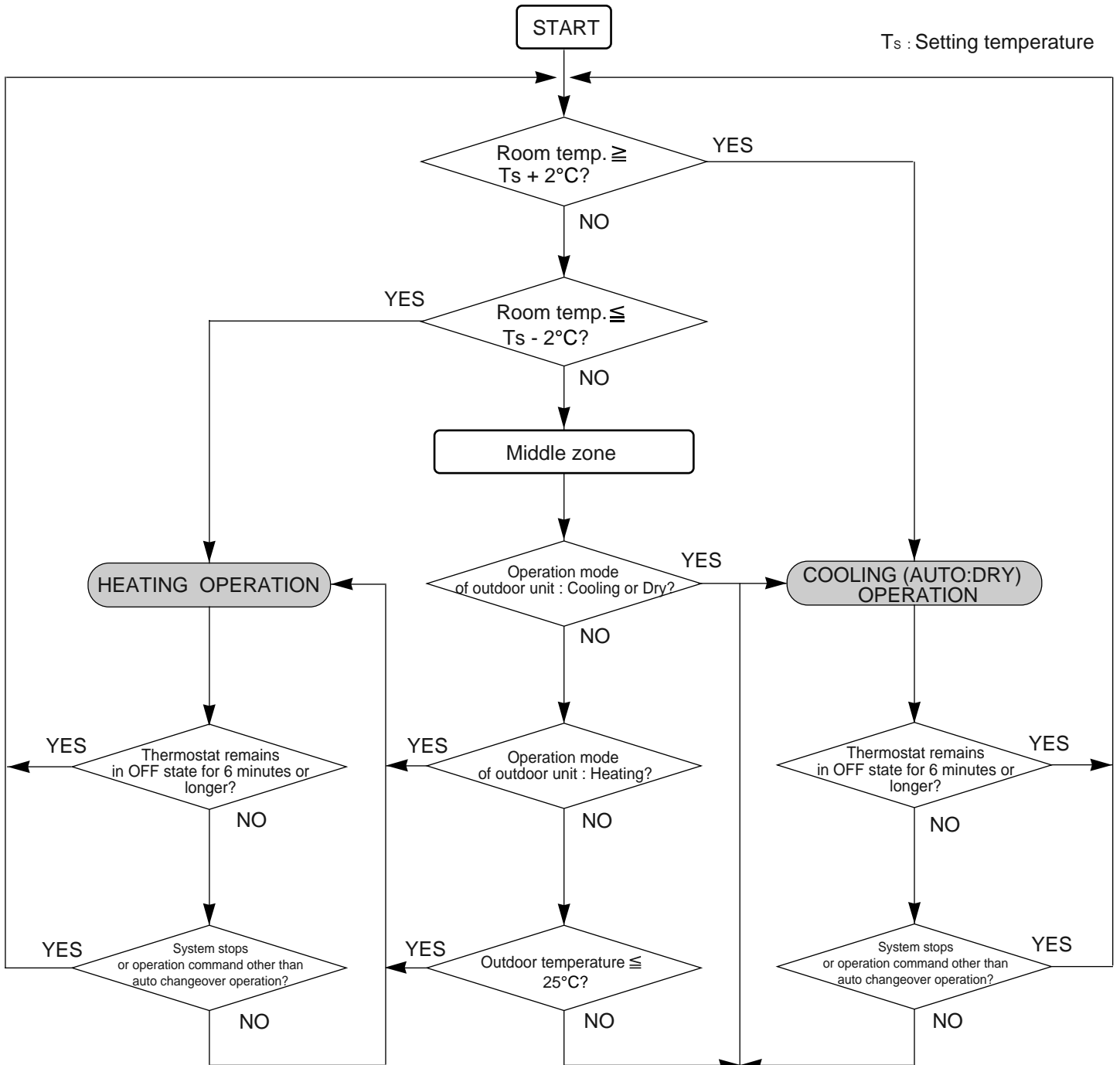


TR : Room temperature
Ts : Setting temperature

③ When Heating was selected at ①, the same operation as HEATING OPERATION of page 01-02 is performed.

④ When the compressor was stopped for 6 consecutive minutes by the temperature control function after the Cooling(Auto:Dry) or Heating mode was selected at ① above, operation is switched to Monitoring and the operation mode is selected again.

■ AUTO CHANGEOVER operation flow chart



3. INDOOR FAN CONTROL

1. Fan speed

(Table 2 : Indoor fan speed table)

AS*G07LJCA (rpm)

Operation mode	Air flow mode	Fan Speed
Heating	Hi	1050
	Me+	1000
	Me	950
	Lo	850
	Quiet	710
	Cool Air Prevention	600
	S-Lo	480
Cooling / Fan	Hi	1050
	Me	950
	Lo	850
	Quiet	680
	*Soft Quiet	600
Dry	Auto	X, J zone:680

AS*G09LJCA (rpm)

Operation mode	Air flow mode	Fan Speed
Heating	Hi	1100
	Me+	1040
	Me	980
	Lo	850
	Quiet	710
	Cool Air Prevention	600
	S-Lo	480
Cooling / Fan	Hi	1100
	Me	980
	Lo	850
	Quiet	680
	*Soft Quiet	600
Dry	Auto	X, J zone:680

AS*G12LJCA (rpm)

Operation mode	Air flow mode	Fan Speed
Heating	Hi	1200
	Me+	1130
	Me	1050
	Lo	910
	Quiet	710
	Cool Air Prevention	600
	S-Lo	480
Cooling / Fan	Hi	1200
	Me	1050
	Lo	880
	Quiet	680
	*Soft Quiet	600
Dry	Auto	X, J zone:680

*Note, during Economy operation and operation mode is Fan, air flow is 1 step downs.
(Hi > Me, Me > Lo, Quiet > Soft Quiet)

AS*G07LUCA (rpm)

Operation mode	Air flow mode	Fan Speed
Heating	Powerful	1030
	Hi	980
	Me+	980
	Me	910
	Lo	850
	Quiet	650
	Cool Air Prevention	610
	S-Lo	570
Cooling / Fan	Powerful	1030
	Hi	980
	Me	910
	Lo	850
	Quiet	650
	*Soft Quiet	610
Dry	Auto	X, J zone:650

AS*G09LUCA (rpm)

Operation mode	Air flow mode	Fan Speed
Heating	Powerful	1080
	Hi	1030
	Me+	1030
	Me	950
	Lo	850
	Quiet	650
	Cool Air Prevention	610
	S-Lo	570
Cooling / Fan	Powerful	1080
	Hi	1030
	Me	950
	Lo	850
	Quiet	650
	*Soft Quiet	610
Dry	Auto	X, J zone:650

AS*G12LUCA (rpm)

Operation mode	Air flow mode	Fan Speed
Heating	Powerful	1160
	Hi	1110
	Me+	1110
	Me	1030
	Lo	930
	Quiet	650
	Cool Air Prevention	610
	S-Lo	570
Cooling / Fan	Powerful	1160
	Hi	1110
	Me	1030
	Lo	930
	Quiet	650
	*Soft Quiet	610
Dry	Auto	X, J zone:650

*Note, during Economy operation and operation mode is Fan, air flow is 1 step downs.
(Hi > Me, Me > Lo, Quiet > Soft Quiet)

AS*G07LMCA (rpm)

Operation mode	Air flow mode	Fan Speed
Heating	Powerful	1090
	Hi	1050
	Me+	1000
	Me	950
	Lo	850
	Quiet	710
	Cool Air Prevention	600
	S-Lo	480
Cooling / Fan	Powerful	1090
	Hi	1050
	Me	950
	Lo	850
	Quiet	680
	*Soft Quiet	600
Dry	Auto	X, J zone:680

AS*G09LMCA (rpm)

Operation mode	Air flow mode	Fan Speed
Heating	Powerful	1140
	Hi	1090
	Me+	1040
	Me	980
	Lo	850
	Quiet	710
	Cool Air Prevention	600
	S-Lo	480
Cooling / Fan	Powerful	1140
	Hi	1090
	Me	980
	Lo	850
	Quiet	680
	*Soft Quiet	600
Dry	Auto	X, J zone:680

AS*G12LMCA (rpm)

Operation mode	Air flow mode	Fan Speed
Heating	Powerful	1240
	Hi	1190
	Me+	1120
	Me	1050
	Lo	910
	Quiet	710
	Cool Air Prevention	600
	S-Lo	480
Cooling / Fan	Powerful	1240
	Hi	1190
	Me	1050
	Lo	880
	Quiet	680
	*Soft Quiet	600
Dry	Auto	X, J zone:680

*Note, during Economy operation and operation mode is Fan, air flow is 1 step downs.
(Hi > Me, Me > Lo, Quiet > Soft Quiet)

2. FAN OPERATION

The airflow can be switched in 5 steps such as Auto, Quiet, Lo, Me, Hi, while the indoor fan only runs.

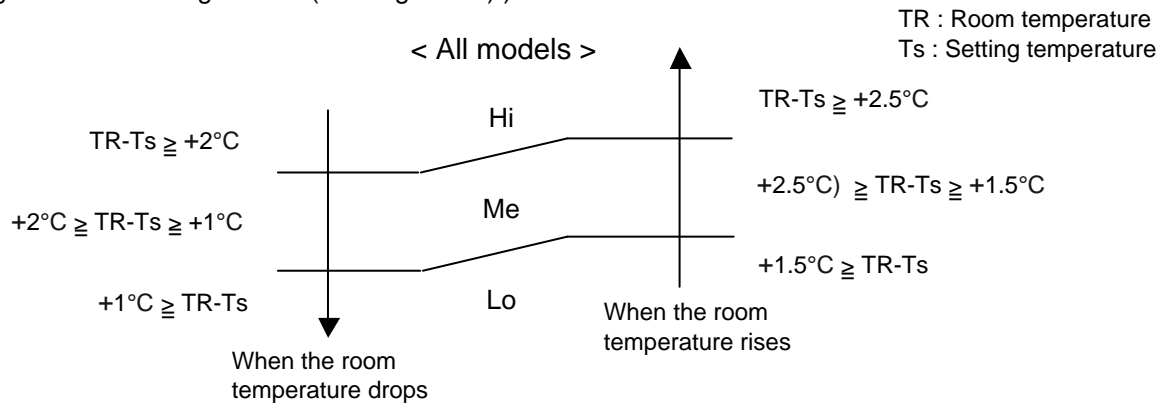
When Fan mode is set at (Auto), it operates on (Me) Fan Speed. < All models >

3. COOLING OPERATION (Auto : Cooling)

Switch the airflow [Auto], and the indoor fan motor will run according to a room temperature, as shown in Fig. 3.

On the other hand, if switched in [Hi] ~ [Quiet], the indoor motor will run at a constant airflow of [Cooling] operation modes Quiet, Lo, Me, Hi.

(Fig.3 : Airflow change - over (Cooling : Auto))



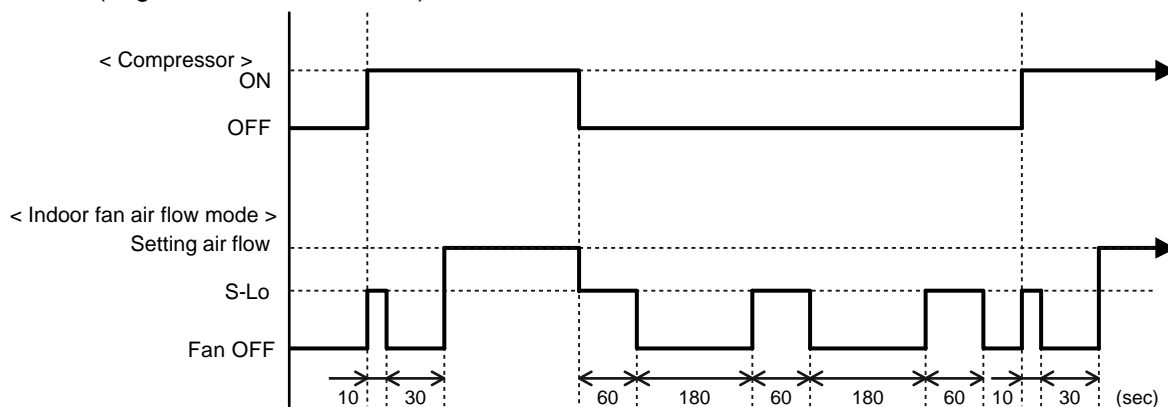
3-1 INDOOR UNIT FAN CONTROL FOR ENERGY SAVING (Cooling mode)

Switch the airflow at cooling mode, and the indoor fan motor will run as shown in Fig.4. It depends on the Function setting "Indoor unit fan control for energy saving."

4. DRY OPERATION (Auto : Dry)

During the dry operation, the fan speed setting can not be changed, it operates automatically as shown in Fig. 4. Room temperature variation which the room temperature sensor of the indoor unit body has detected.

(Fig. 4 : Indoor fan control)

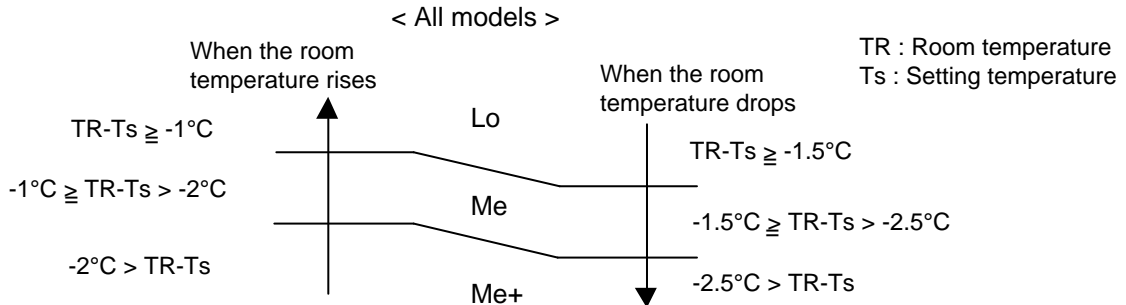


5. HEATING OPERATION (Auto : Heating)

Switch the airflow [Auto], and the indoor fan motor will run according to a room temperature, as shown in Fig 5.

On the other hand, if switched in [Hi] ~ [Quiet], the indoor motor will run at a constant airflow of [Heat] operation modes Quiet, Lo, Me, Hi, as shown in Table 2.

(Fig.5 : Airflow change - over (Heating : Auto))



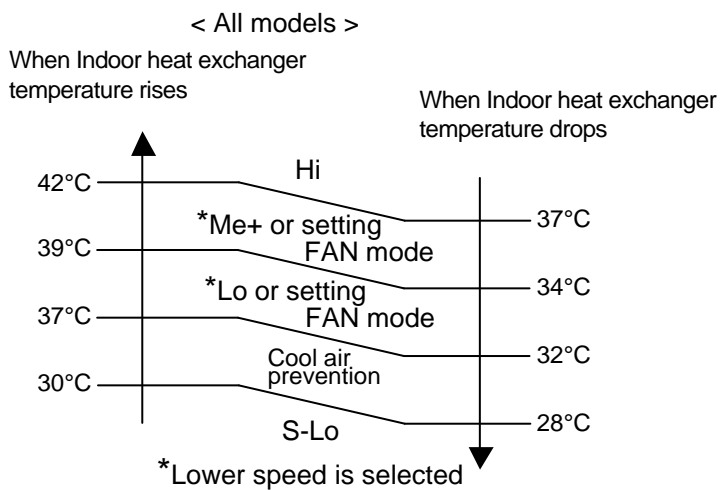
6. COOL AIR PREVENTION CONTROL (For Heating and Min. Heat operation)

The maximum value of the indoor fan speed is set as shown in Fig 6, based on the detected temperature by the indoor heat exchanger sensor in heating mode.

Field setting is necessary at AR and AU type as "Cool air prevention : effective"

(Fig.6 : Airflow change - over for cool air prevention)

During NORMAL HEATING OPERATION



4. LOUVER CONTROL

For AS*G07/ 09/ 12LJCA Type

1. VERTICAL LOUVER CONTROL

(Function Range)

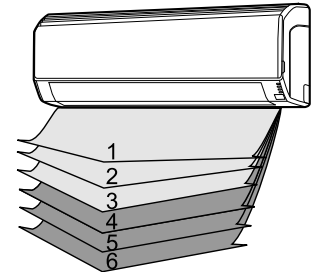
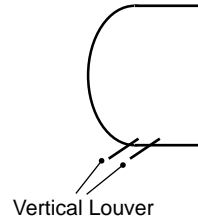
Each time the button is pressed, the air direction range will change as follow:

Cooling / Heating / Dry mode / Fan mode

① ⇄ ② ⇄ ③ ⇄ ④ ⇄ ⑤ ⇄ ⑥

(Fig.7 : Vertical Air Direction Range)

<Compact Wall Mounted Type>



Use the air direction adjustments within the ranges shown above.

- The vertical airflow direction is set automatically as shown, in accordance with the type of operation selected.
 - Cooling / Dry mode : Horizontal flow ①
 - Heating mode : Downward flow ⑥
- When the temperature of the air being blown out is low at the start of heating operation or during defrosting, the airflow direction temporarily becomes ① to prevent cold air being blown onto the body.
- During use of the Cooling and Dry modes, do not set the Air Flow Direction Louver in the Heating range (④~⑥) for long period of time, since water vapor may condense near the outlet louvers and drop of water may drip from the air conditioner. During the Cooling and Dry modes, if the Air Flow Direction Louvers are left in the heating range for around 30 minutes, they will automatically return to position ③.

2. SWING OPERATION

Vertical Airflow Swing Operation

When the swing signal is received from the remote controller, the vertical louver starts to swing.

(Swinging Range)

Cooling / Dry / Fan mode(①⇄③) : ① ⇄ ④

Heating / Fan mode(④⇄⑥) : ④ ⇄ ⑥

- When the indoor fan is S-Lo or Stop mode, the swing operation is interrupted and it stops at either upper end or bottom end.

For AS*G07/ 09/ 12LUCA Type

1. VERTICAL LOUVER CONTROL

(Function Range)

Each time the button is pressed, the air direction range will change as follow:

① ↔ ② ↔ ③ ↔ ④ ↔ ⑤ ↔ ⑥ ↔ ⑦

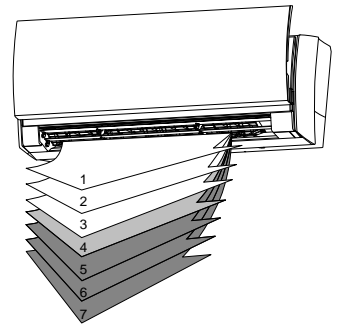
Types of Air flow Direction Setting:

①, ②, ③ : During Cooling/Dry modes

④, ⑤, ⑥, ⑦ : During Heating

The Remote Controller's display does not change.

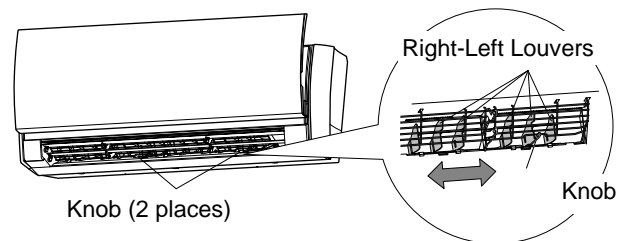
(Fig.8 : Air Direction Range)



- Use the air direction adjustments within the ranges shown above.
- The vertical airflow direction is set automatically as shown, in accordance with the type of operation selected.
 - Cooling / Dry mode : Horizontal flow ①
 - Heating mode : Downward flow ⑥
- During AUTO mode operation, for the first a few minutes after beginning operation, air-flow will be horizontal 1; the air direction cannot be adjusted during this period. The air flow direction setting will temporarily become 1 when the temperature of the air -flow is low at the start of the Heating mode.

2. ADJUST THE RIGHT-LEFT LOUVERS

- Move the Right-Left louvers to adjust air flow in the direction you prefer.



3. SWING OPERATION

To select Vertical Airflow Swing Operation

When the swing signal is received from the remote controller, the vertical louver starts to swing.

	Range
Cooling / Dry mode Fan mode (①~④)	① ↔ ④
Heating mode Fan mode (④~⑦)	④ ↔ ⑦

- The SWING operation may stop temporarily when the air conditioner's fan is not operating, or when operating at very low speeds.

To select Horizontal Airflow Swing Operation

(No function)

For Wall Mounted Type < AS*G07/09/12LMCA >

1. VERTICAL LOUVER CONTROL

(Function Range)

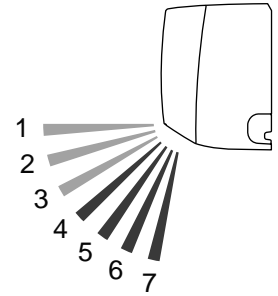
Each time the button is pressed, the air direction range will change as follow:



The Remote Controller's display does not change.

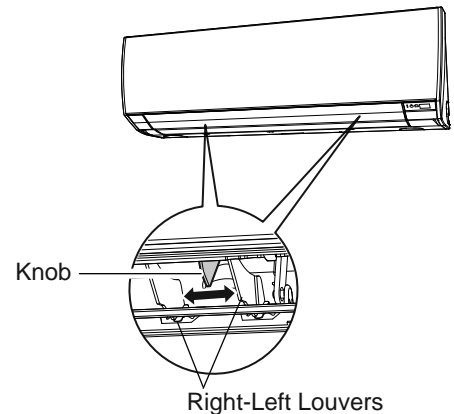
- If you set the angle to position 4.7 for more than 30 minutes in COOL or DRY mode, they automatically return to position 3. In COOL or DRY mode, if the angle is set to position 4.7 for many hours, condensation may be formed, and the drips may wet your property.
- Use the air direction adjustments within the ranges shown above.
- The vertical airflow direction is set automatically as shown, in accordance with the type of operation selected.
 - Cooling / Dry mode : Horizontal flow ①
 - Heating mode : Downward flow ⑦
- During AUTO or Heating mode operation, for the first a few minutes after beginning operation, air-flow will be horizontal 1; the air direction cannot be adjusted during this period. The air flow direction setting will temporarily become 1 when the temperature of the air -flow is low at the start of the Heating mode.

Fig.9 : Air Direction Range



2. ADJUST THE RIGHT-LEFT LOUVER S

- Move the Right-Left louvers to adjust air flow in the direction you prefer.



2. SWING OPERATION

To select V ertical Airflow Swing Operation

When the swing signal is received from the remote controller, the vertical louver starts to swing.

(Table11 : Swing Range)

	Range
Cooling / Dry mode Fan mode (①~③)	① ⇔ ③
Heating mode Fan mode (④~⑦)	④ ⇔ ⑦

- The SWING operation may stop temporarily when the air conditioner's fan is not operating, or when operating at very low speeds.

To select Horizontal Airflow Swing Operation

(No function)

5. OUTDOOR FAN CONTROL

1. Outdoor Fan Motor

Following table 3 shows the fan speed of the outdoor unit.

(Table 3 : Fan speed of the outdoor unit)

	Cooling	Heating
AO*G14LAC2	820/ 700/ 410/ 320/ 250/ 200 rpm	900/ 820/ 700/ 410/ 320/ 250/ 200 rpm

* It runs at 500rpm for 20 seconds after starting up the outdoor fan.

6. TIMER OPEARTION CONTROL

6-1 WIRELESS REMOTE CONTROLLER

The table 4 shows the available timer setting based on the product model.

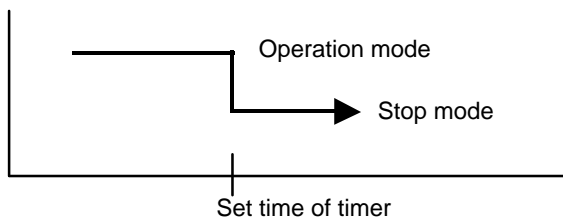
(Table 4 : Timer setting)

ON TIMER / OFF TIMER	PROGRAM TIMER	SLEEP TIMER	*WEEKLY TIMER
○	○	○	○

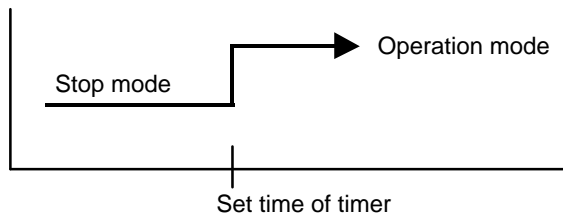
* For AS*G07/ 09/ 12LUCA Type

1. ON / OFF TIMER

- OFF timer : When the clock reaches the set time, the air conditioner will be turned off.

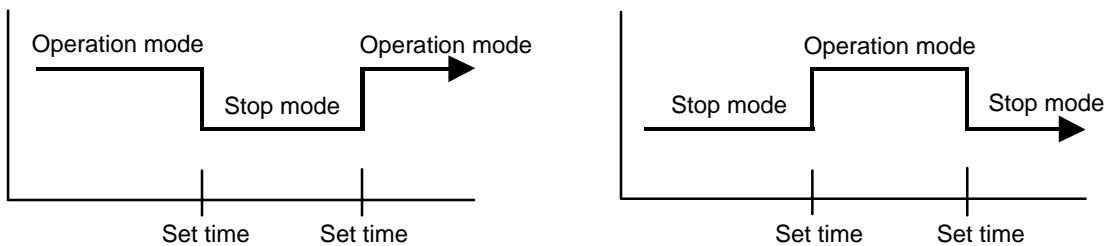


- ON timer : When the clock reaches the set time, the air conditioner will be turned on.



2. PROGRAM TIMER

- The program timer allows the OFF timer and ON timer to be used in combination one time.



- Operation will start from the timer setting (either OFF timer or ON timer) whichever is closest to the clock's current timer setting.
The order of operations is indicated by the arrow in the remote control unit's display.
- SLEEP timer operation cannot be combined with ON timer operation.

3. SLEEP TIMER

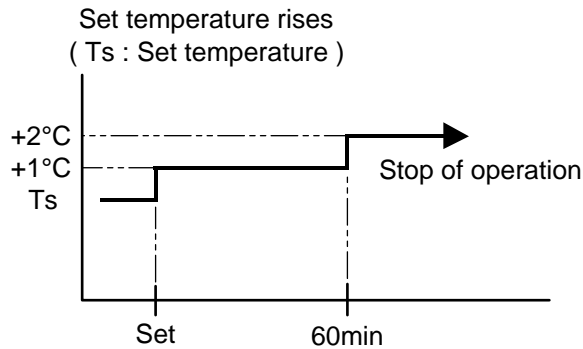
If the sleep is set, the room temperature is monitored and the operation is stopped automatically. If the operation mode or the set temperature is change after the sleep timer is set, the operation is continued according to the changed setting of the sleep timer from that time ON.

In the cooling operation mode

When the sleep timer is set, the setting temperature is increased 1°C.

It increases the setting temperature another 1°C after 1 hour.

After that, the setting temperature is not changed and the operation is stopped at the time of timer setting.

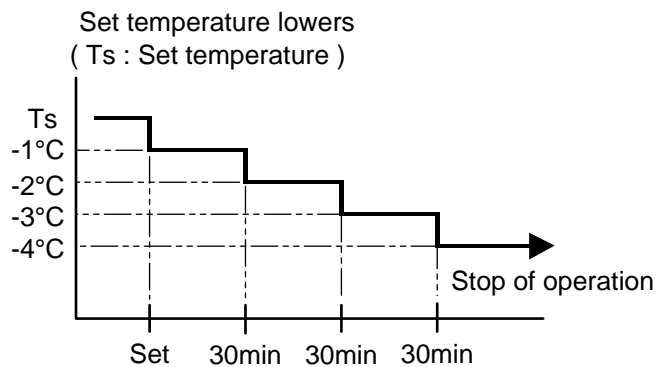


In the heating operation mode

When the sleep timer is set, the setting temperature is decreased 1°C.

It decreases the setting temperature another 1°C every 30 minutes.

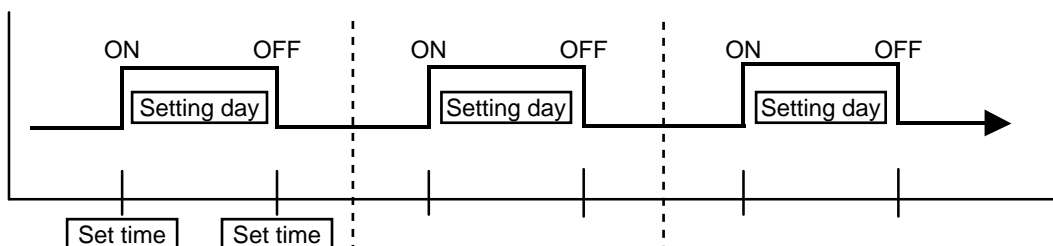
Upon lowering 4deg C, the setting temperature is not changed and the operation stops at the time of timer setting.



4. WEEKLY TIMER (For AS*G07/09/12LUCA Type)

This timer function can set operation times of the each day of the week.

All days can be set together, the weekly timer can be used to repeat the timer setting for all of the days.



6-2 WIRED REMOTE CONTROLLER

The Table 5 shows the available timer setting based on the product model.

(Table 5 : Timer setting)

ON TIMER / OFF TIMER	WEEKLY TIMER	TEMPERATURE SET BACK TIMER
○	○	○

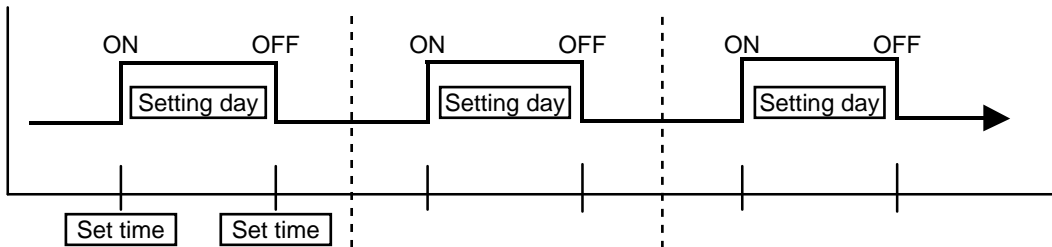
1. ON TIMER / OFF TIMER

Same to 6-1 **ON / OFF TIMER** and shown in those.

2. WEEKLY TIMER

This timer function can set operation times of the each day of the week.

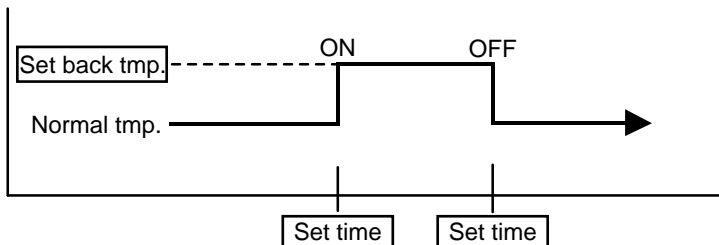
All days can be set together, the weekly timer can be used to repeat the timer setting for all of the days.



3. TEMPERATURE SET BACK TIMER

This timer function can change setting temperature of setting operation times of the each day of the week.

This can be together with other timer setting.



7. COMPRESSOR CONTROL

1. OPERATION FREQUENCY RANGE

The operation frequency of the compressor is different based on the operation mode as shown in the table 6.

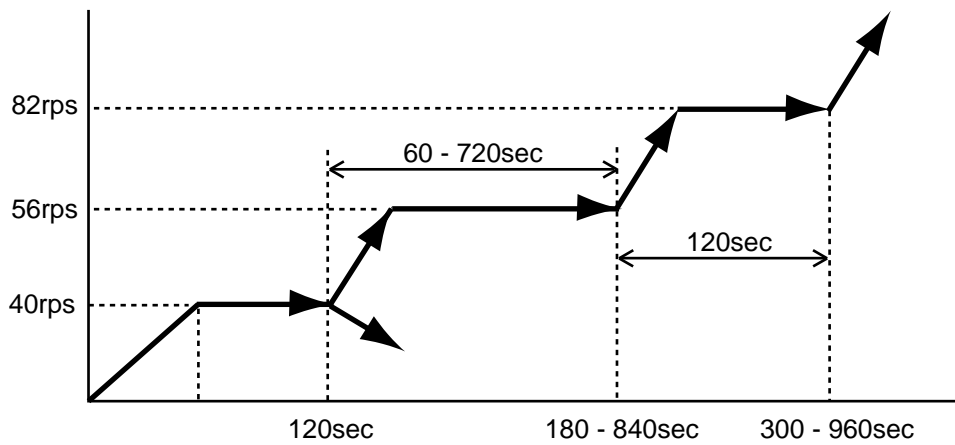
(Table 6 : Compressor Operation Frequency Range)

	Cooling		Heating	
	Min	Max	Min	Max
AO*G14LAC2	19rps	80rps	19rps	115rps

2. OPERATION FREQUENCY CONTROL AT START UP

The compressor frequency soon after the start-up is controlled as shown in the figure 9.

(Fig.9 : Compressor Control at Start-up)



8. ELECTRONIC EXPANSION VALVE CONTROL

The most proper opening of the electronic expansion valve is calculated and controlled under the present operating condition based on the Table7.

The compressor frequency, the temperatures detected by the discharge temperature sensor and the outdoor temperature sensor.

(Table7 : The pulse range of the electronic expansion valve control)

	Operation mode	Pulse range
AO*G14LAC2	Cooling /Dry mode	50 ~ 480
	Heating mode	30 ~ 480

* At the time of supplying the power to the outdoor unit, the initialization of the electronic expansion valve is operated (1000 pulses are input to the closing direction).

9. TEST OPERATION CONTROL

[Operation method (For AS*G07/ 09/ 12LJCA Type)]

With Wireless Remote Controller (with TEST RUN button)

Under the condition where the air conditioner runs, press the TEST RUN button, and the test operation control mode will appear.

During test running, the operation lamp and timer lamp of the air conditioner body twinkle simultaneously. Set the test operation mode, and the compressor will continue to run regardless of whether the room temperature sensor detects.

[Release]

The test operation mode is released if 60 minutes have passed after setting up the test operation.

[Operation method (For AS*G07/ 09/ 12LUCA Type)]

The outdoor unit, may not operate, depending on the room temperature.

In this case, keep on pressing the MANUAL AUTO button of the indoor unit for more than 10 seconds.

The Operation lamp and Timer lamp will begin to flash simultaneously during cooling test run.

Then, heating test run will begin in about 3 minutes when HEAT is selected by the remote control operation. (When the air conditioner is running by pressing the test run button, the Operation lamp and Timer lamp will simultaneously flash slowly.)

[Release]

Perform the test operation for 60 minutes.

Pressing the MANUAL AUTO button of the indoor unit for more than 3 seconds.

[Using the Wired remote control (Option)]

If the Operation lamp is on, press the START/STOP button to turn it off.

Press the MODE and the FAN buttons at the same time for more than two seconds to start the test operation.

The operation lamp will light up and "o1" will be displayed on the set temperature display.

[Release]

Perform the test operation for 60 minutes.

Pressing the START/STOP button will stop the test operation.

10. PREVENT TO RESTART FOR 3 MINUTES (3 MINUTES ST)

The compressor won't enter operation status for 3 minutes after the compressor is stopped, even if any operation is given.

11. 4-WAY VALVE EXTENSION SELECT

At the time when the air conditioner is switched from the Cooling mode to Heating mode, the compressor is stopped, and the 4-way valve is switched in 3 minutes later after the compressor stopped.

12. AUTO RESTART

When the power was interrupted by a power failure, etc. during operation, the operation contents at that time are memorized and when power is recovered, operation is automatically resumed with the memorized operation contents.

(Table 8 : Operation contents memorized when the power is interrupted)

	Wireless remote controller	Wired remote controller (When Memory Backup : Disable)	Wired remote controller (When Memory Backup : Enable)	
Operation mode	○	○	○	
Set temperature	○	○	○	
Set air flow	○	○	○	
Thermistor detected position	—	×	○	
Timer mode	○	×	OFF Timer	×
			ON Timer	×
			WEEKLY Timer	○
			TEMPERATURE SET BACK Timer	○

○ : Memorize

× : Not memorize

*It is necessary to set on the DIP-SW1-No,6 of the wired remote controller, to enable the memory backup. Refer to the installation manual of wired remote controller for details.

13. MANUAL AUTO OPERATION

If MANUAL / AUTO Button is pushed continuous from 3 seconds to 10 seconds, manual auto operation will starts.

If the remote control is lost or battery power dissipated, this function will work without the remote control.

(Table 9 : Manual auto operation control)

Functions	All models
OPERATION MODE	Auto changeover
SETTING TEMP.	24°C
FAN MODE	Auto
VERTICAL LOUVER	NORMAL
HORIZONTAL LOUVER	NORMAL
TIMER MODE	Continuous (No timer setting available)
SWING OPERATION	OFF
ECONOMY	OFF

14. COMPRESSOR PREHEATING

When the outdoor heat exchanger temperature is lower than Operation temperature (Refer to Table 10) and the heating operation has been stopped for 3 hours, power is applied to the compressor and the compressor is heated.

(By heating the compressor, warm air is quickly discharged when operation is started.)

When operation was started, and when the outdoor temperature rises to Release temperature or greater, preheating is over.

(Table 10 : Preheating Operation / Release Temperature)

Before 24 hour		After 24 hour	
Operation temperature	Release temperature	Operation temperature	Release temperature
3°C	7°C	0°C	4°C

15. POWERFUL OPERATION

The POWERFUL OPERATION functions by pressing POWERFUL button on the remote controller. The indoor unit & outdoor unit will operate at maximum power as shown in Table11.

(Table11)

	Powerful operation
COMPRESSOR FREQUENCY	Maximum
FAN CONT. MODE	Powerful
SETTING LOUVER	Cooling/ Dry : 3, Heating : 5

Release Condition is as follows.

[Cooling / Dry]

- Room temperature \leq Setting temperature - 1.5°C or Operation time has passed 20 minutes.

[Heating]

- Room temperature \geq Setting temperature +1.5°C or Operation time has passed 20 minutes.

16. 10°C HEAT OPERATION

10°C HEAT operation performs as below when pressing 10°C HEAT button or Weekly timer setting on the remote controller.

(Table 12 : 10°C HEAT operation)

Mode	Heating
Setting temperature	10°C
Fan mode	Auto
LED display	Economy
Defrost operation	Operate as normal

17. ECONOMY OPERATION

The ECONOMY operation functions by pressing ECONOMY button on the remote controller.

At the maximum output, ECONOMY Operation is approximately 70% of normal air conditioner operation for cooling and heating.

The ECONOMY operation is almost the same operation as below settings.

(Table 13)

Mode	Cooling/ Dry	Heating
Target temperature	Setting temp.+1°C	Setting temp.-1°C

18. DEFROST OPERATION CONTROL

1. CONDITION OF STARTING THE DEFROST OPERATION

The defrost operation starts when the outdoor heat exchanger temperature sensor detects the temperature lower than the values shown in Table 14-1, 14-2.

1-1 NORMAL DEFROST

(Table 14-1 : Condition of starting defrost operation)

Normal defrost	Compressor integrating operation :Less than 45min.	Compressor integrating operation :45min and over	
		Less than 6 min. *1 or 10min. *2	After 6 min. *1 or 10min. *2
	Does not operate	-8°C *3 -12°C *4 -14°C *5 -16°C *6 -18°C *7	

*1. It means contiguous operation time.

*2. Compressor stop time:
 Below 20min. → Select 6min.
 Above 20min. → Select 10min.

*3. Outdoor temp. > 3°C

*4. Outdoor temp. > -1°C

*5. Outdoor temp. > -5°C

*6. Outdoor temp. > -10°C

*7. Outdoor temp. ≤ -10°C

1-2. INTEGRATING DEFROST

(Table 14-2 : Condition of starting defrost operation)

Integrating defrost	Compressor integrating operation time	
	More than 210 minutes (For continuous operation)	Less than 10 minutes * (For intermittent operation)
	When the compressor is stopped, If detected outside air temp. at 2°C	OFF count of the compressor 40 times (at outside air temp. < 2°C)

*If the compressor continuous operation time is less than 10 minutes, the OFF number of the compressor is counted.
 If any defrost operated, the compressor OFF count is cleared.

2. CONDITION OF THE DEFROST OPERATION COMPLETION

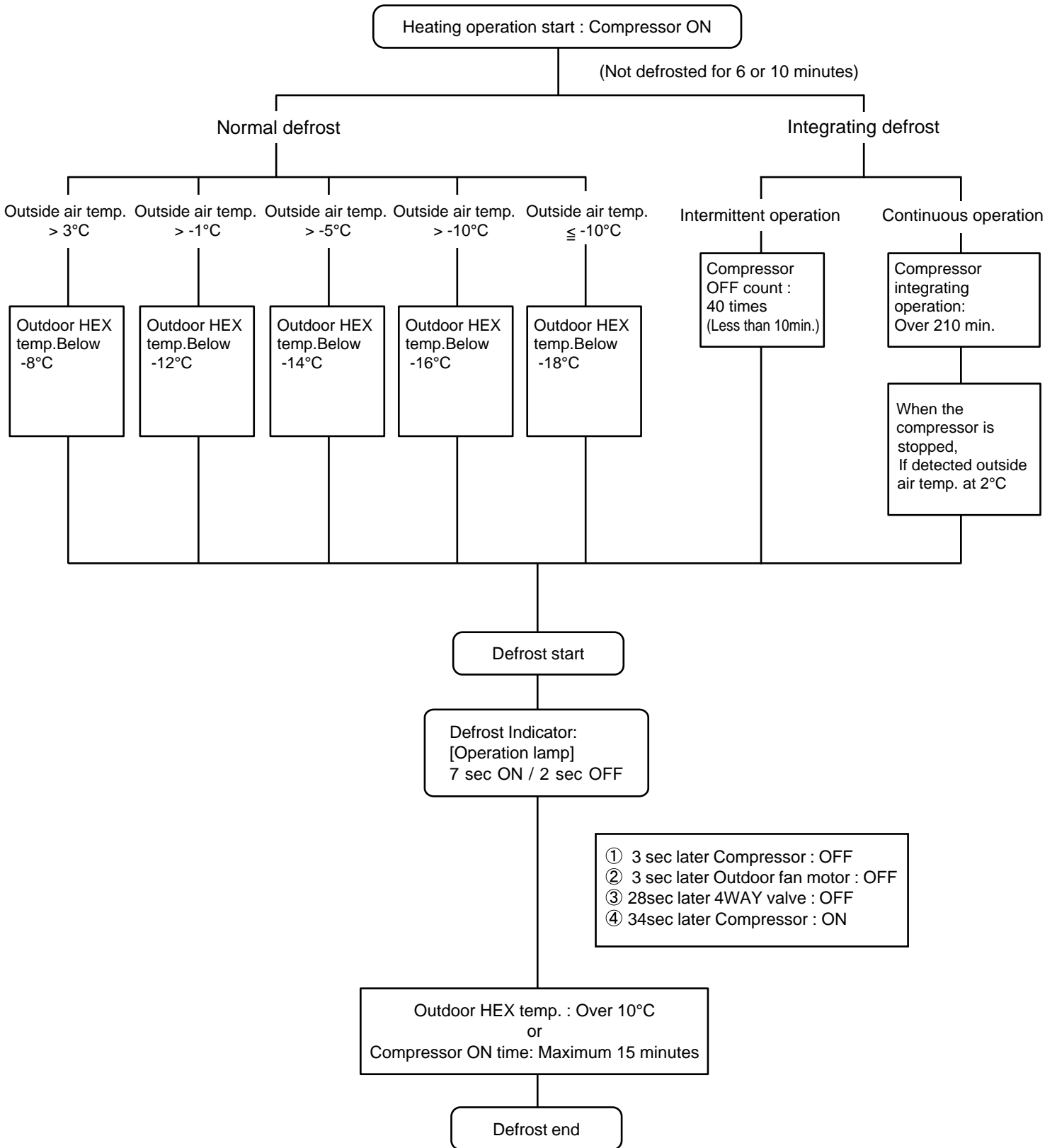
Defrost operation is released when the conditions become as shown in Table 15.

(Table 15 : Defrost release condition)

Release Condition
Outdoor heat exchanger temperature sensor value is higher than 10°C or Compressor operation time has passed 15 minutes.

3. Defrost Flow Chart

The defrosting shall proceed by the integrating operation time, outdoor temperature and outdoor heat exchanger temperature as follows.



19. OFF DEFROST OPERATION CONTROL

When operation stops in the [Heating operation] mode, if frost is adhered to the outdoor unit heat exchanger, the defrost operation will proceed automatically. In this time, if indoor unit operation lamp flashes slowly (7 sec ON / 2 sec OFF), the outdoor unit will allow the heat exchanger to defrost, and then stop.

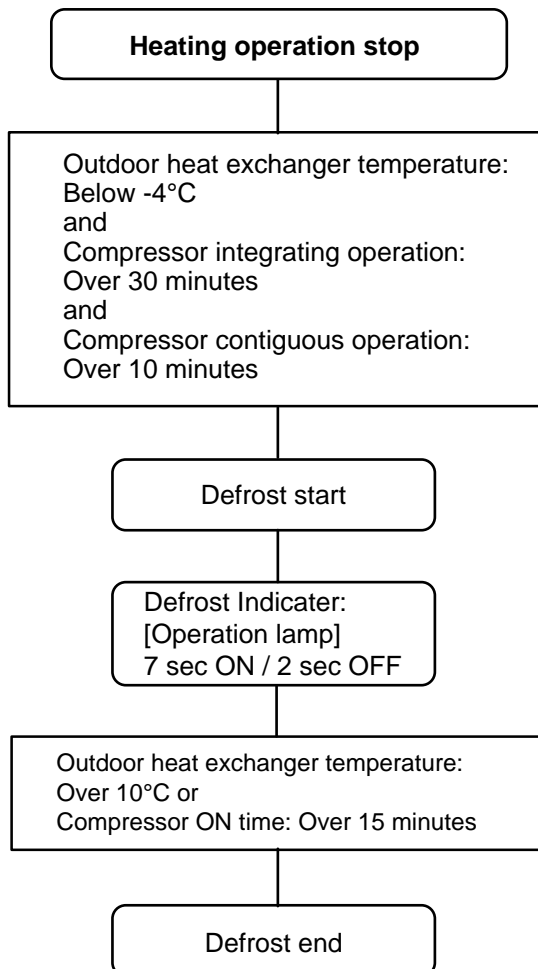
1. OFF DEFROST OPERATION CONDITION

In heating operation, the outdoor heat exchanger temperature is less than -4°C , and compressor operation integrating time lasts for more than 30 minutes, and compressor operation contiguous time lasts for more than 10 minutes.

2. OFF DEFROST END CONDITION

Release Condition
Outdoor heat exchanger temperature sensor value is higher than 10°C or Compressor operation time has passed 15 minutes.

OFF Defrost Flow Chart



20. VARIOUS PROTECTIONS

1. DISCHARGE GAS TEMPERATURE OVER RISE PREVENTION CONTROL

The discharge gas thermosensor (discharge thermistor : Outdoor side) will detect discharge gas temperature.

When the discharge temperature becomes higher than □ ,the compressor frequency is decreased 20rps, and it continues to decrease the frequency for 20rps every 120 seconds until the temperature becomes lower than □.

When the discharge temperature becomes lower than □,the control of the compressor frequency is released.

When the discharge temperature becomes higher than □ ,the compressor stops.

When the discharge temperature becomes lower than 80°C ,the compressor operates.

(Table 16 : Discharge Temperature Over Rise Prevension Control / Release Temperature)

	Temperature I	Temperature II	Temperature III
AO*G14LAC2	105°C	95°C	110°C

2. CURRENT RELEASE CONTROL

The compressor frequency is controlled so that the outdoor unit input current does not exceeds the current limit value that was set up with the outdoor temperature.

The compressor frequency returns to the designated frequency of the indoor unit at the time when the frequency becomes lower than the release value.

3. ANTI-FREEZING CONTROL (Cooling mode)

When the indoor unit heat exchanger and

2-way valve temperature becomes lower than □ ,the compressor frequency is decreased 10rps, and it continues to decrease the frequency for 10rps every 120 seconds until the temperature becomes higher than □.

This operation is not released until both the temperature of the indoor unit heat exchanger and 2-way valve temperature exceed the release temperature.

(Table 17 : Anti-freezing Protection Operation / Release Temperature)

Outside air Temperature	Temperature I		Temperature II	
	Indoor Heat Ex. Temperature	2-way valve Temperature	Indoor Heat Ex. Temperature	2-way valve Temperature
≥12°C	3°C	2°C	6°C	5°C
<12°C	3°C	2°C	13°C	12°C

4. COOLING PRESSURE OVER RISE PROTECTION

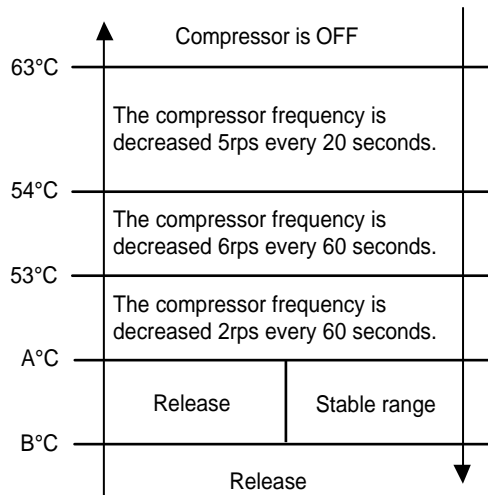
When the outdoor unit heat exchange sensor temperature rises to 67.0°C or greater, the compressor is stopped and error display is indicated.

5. HIGH TEMPERATURE RELEASE CONTROL (HEATING MODE)

On heating mode, the compressor frequency is controlled as following based on the detection value of the indoor heat exchanger temperature sensor.

(Fig 10 : Heating Overload Protection Control)

Indoor heat exchange temperature



Outdoor heat exchange temperature	In one operation of the indoor unit : Qu air than		All indoor unit opeate, : Qu air	
	A°C	B°C	A°C	B°C
$-9^{\circ}\text{C} \leq \text{Th}$	52°C	50°C	48°C	46°C
$-11^{\circ}\text{C} \leq \text{Th} < -9^{\circ}\text{C}$	52°C	50°C	48°C	46°C
$-13^{\circ}\text{C} \leq \text{Th} < -11^{\circ}\text{C}$	52°C	48°C	48°C	46°C
$-15^{\circ}\text{C} \leq \text{Th} < -13^{\circ}\text{C}$	50°C	46°C	48°C	46°C
$\text{Th} < -15^{\circ}\text{C}$	48°C	44°C	48°C	46°C

Wall Mounted type INVERTER (MULTI)

2 . TROUBLE SHOOTING

2-1 ERROR DISPLAY

2-1-1 INDOOR UNIT AND WIRED REMOTE CONTROLLER DISPLAY

Please refer the flashing pattern as follows.

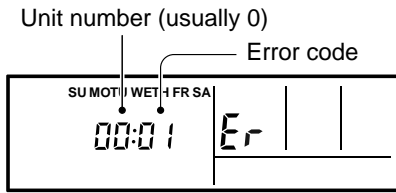
The Operation, Timer, Economy lamps operate as follows according to the error contents.

Error Contents	Indoor Unit Display			Wired Remote Controller Display	Trouble shooting
	Operation (Green)	Timer (Orange)	Economy (Green)		
Serial communication error	1 times	1 times	Continuous	11	1,2
Wired remote controller communication error	1 times	2 times	Continuous	12	3
Indoor unit capacity error	2 times	2 times	Continuous	22	4
Indoor unit model information error EEPROM access abnormal	3 times	2 times	Continuous	32	5
Manual auto switch error	3 times	5 times	Continuous	35	6
Indoor room thermistor error	4 times	1 times	Continuous	41	7
Indoor heat Ex. thermistor error	4 times	2 times	Continuous	42	8
Indoor unit fan motor error	5 times	1 times	Continuous	51	9
Intake grille error	5 times	8 times	Continuous	58	10
Outdoor unit model information error	6 times	2 times	Continuous	62	11
PFC circuit error	6 times	4 times	Continuous	64	12
IPM error	6 times	5 times	Continuous	65	13
Discharge thermistor error	7 times	1 times	Continuous	71	14
Heat Ex. thermistor error	7 times	3 times	Continuous	73	15
Outdoor thermistor error	7 times	4 times	Continuous	74	16
2-way valve thermistor error	7 times	6 times	Continuous	76	17
3-way valve thermistor error	7 times	6 times	Continuous	76	18
Heat sink thermistor error	7 times	7 times	Continuous	77	19
Over current error	9 times	4 times	Continuous	94	20
Compressor control error	9 times	5 times	Continuous	95	21
Outdoor unit fan motor error	9 times	7 times	Continuous	97	22
4 way valve error	9 times	9 times	Continuous	99	23
Discharge temp. error	10 times	1 times	Continuous	A1	24
Compressure temp. error	10 times	3 times	Continuous	A3	25

2-1-2 WIRED REMOTE CONTROLLER DISPLAY

1. SELF - DIAGNOSIS

When "Er" in Temperature Display is displayed, inspection of the air conditioning system is necessary. Please consult authorized service personnel.



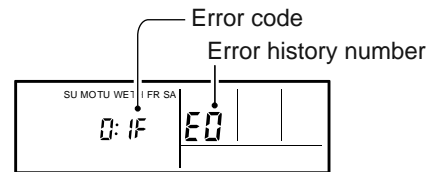
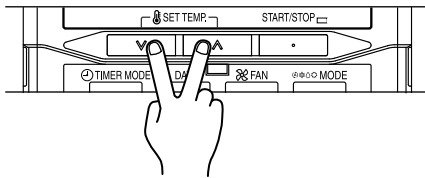
ex. Self-diagnosis check

2. ERROR CODE HISTORY DISPLAY

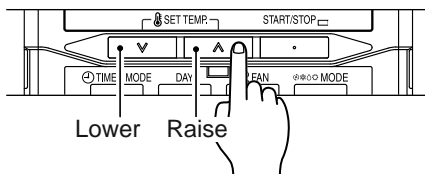
Up to 16 memorized error codes may be displayed for the indoor unit connected to the remote controller.

1. Stop the air conditioner operation.

2. Press the SET TEMPERATURE buttons ∇ , \blacktriangle simultaneously for 3 seconds or more to start the self-diagnosis.



3. Press the SET TEMPERATURE button to select the error history number.



$\leftarrow 0 \leftrightarrow 1 \leftrightarrow 2 \leftrightarrow 3 \leftrightarrow 4 \leftrightarrow 5 \leftrightarrow 6 \leftrightarrow 7 \leftrightarrow 8 \leftrightarrow 9 \leftrightarrow A \leftrightarrow b \leftrightarrow c \leftrightarrow d \leftrightarrow E \leftrightarrow F \rightarrow$

4. Press the SET TEMPERATURE buttons ∇ , \blacktriangle simultaneously for 3 seconds or more or there is no key input for 60 seconds to stop the display.

2-2 TROUBLE SHOOTING WITH ERROR CODE

Trouble shooting 1
OUTDOOR UNIT Error Method:
Serial communication error
(Serial reverse transfer error)

Indicate or Display:

Refer to error code table.

Detective Actuators:

Outdoor unit Main PCB
 Outdoor unit fan motor

Detective details:

When the indoor unit cannot receive the serial signal from Outdoor unit more than 2minutes after power ON, or the indoor unit cannot receive the serial signal more than 15seconds during normal operation.

Forecast of Cause:

1. Connection failure 2. External cause 3. Main PCB failure 4. Outdoor unit fan motor failure

Check Point 1-1 : Reset the power and operate

· Does error indication reappear?

YES

NO

Check Point 2 : Check connection

· Check any loose or removed connection line of between indoor unit and outdoor unit.
>> If there is an abnormal condition, correct it by referring to Installation Manual or Data & Technical Manual.
 · Check connection condition in control unit.
 (If there is loose connector, open cable or mis-wiring)

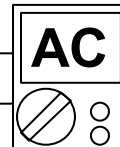
OK

Check Point 1-2 : Check external cause such as noise

· Check if the ground connection is proper.
 · Check if there is any equipment that causes harmonic wave near the power cable (Neon light bulb or any electronic equipment which causes harmonic wave).

Check Point 3 : Check the voltage of power supply

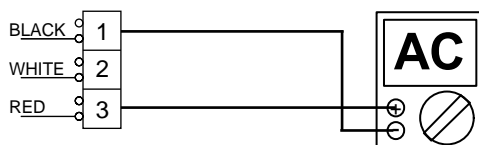
· Check the voltage of power supply
>> Check if AC198V(AC220V-10%) - 264V(AC240V+10%) appears at outdoor unit terminal L - N.



OK

Check Point 4 : Check serial signal (Reverse transfer signal)

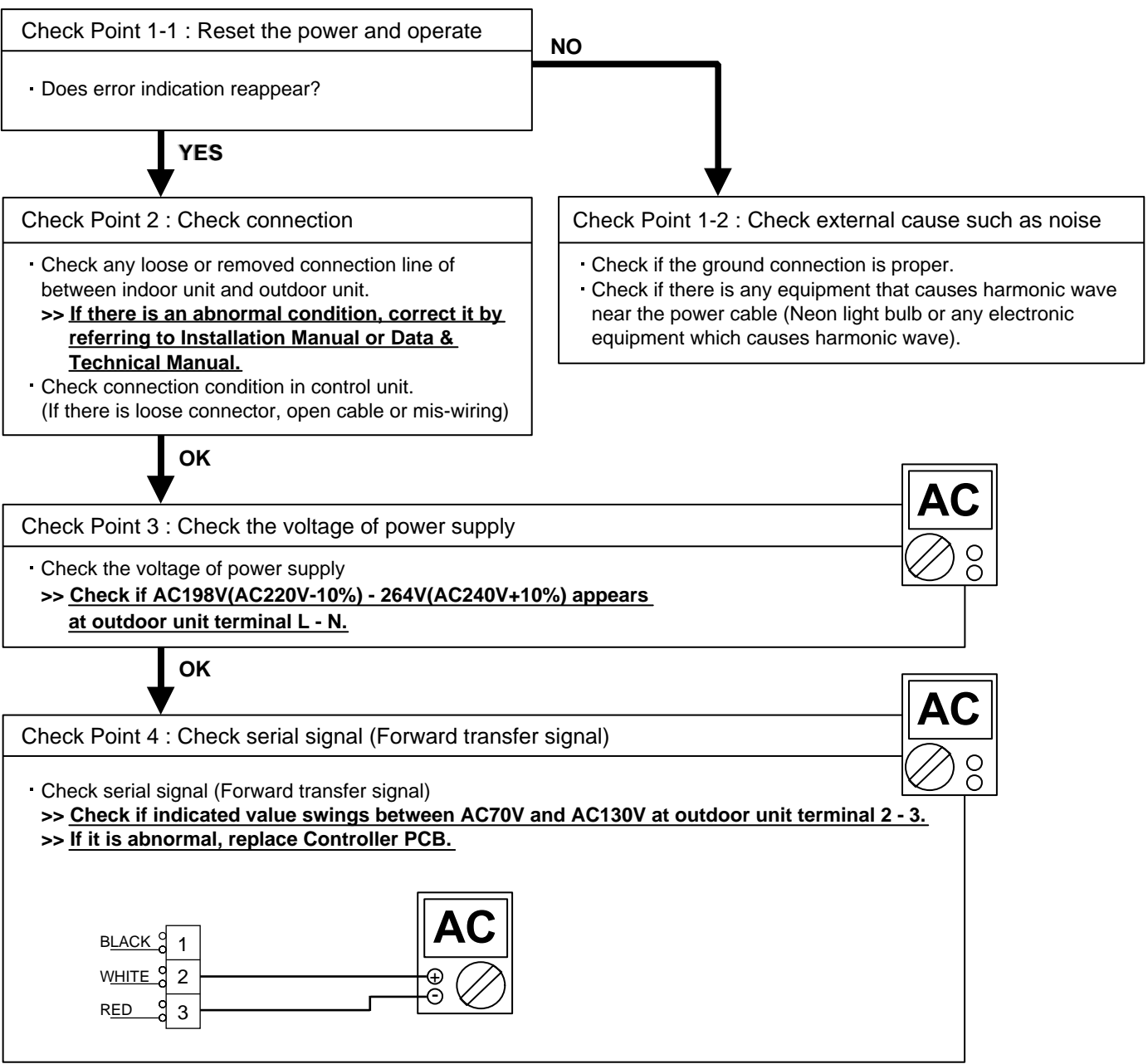
· Check serial signal (Reverse transfer signal)
>> Check if indicated value swings between AC70V and AC130V at outdoor unit terminal 1 - 3.
>> If it is abnormal, Check the parts as follows.
 - Outdoor unit fan motor (PARTS INFORMATION 5)
>> If Outdoor fan motor is abnormal, replace Outdoor unit fan motor and Main PCB.
>> If Outdoor fan motor is normal, replace Main PCB.



Trouble shooting 2 INDOOR UNIT Error Method: Serial communication error (Serial forward transfer error)	Indicate or Display: Refer to error code table.
--	--

Detective Actuators: Indoor unit Controller PCB	Detective details: When the outdoor unit cannot properly receive the serial signal from indoor unit for 10 seconds or more.
---	---

Forecast of Cause:
 1. Connection failure 2. External cause 3. Controller PCB failure



Trouble shooting 3 <u>INDOOR UNIT Error Method:</u> Wired remote controller communication error	<u>Indicate or Display:</u> Refer to error code table.
--	---

<u>Detective Actuators:</u> Indoor unit Controller PCB Wired remote controller (Option)	<u>Detective details:</u> When the indoor unit cannot properly receive the signal from Wired remote controller for 1 minute or more.
--	--

<u>Forecast of Cause:</u> 1. Connection failure 2. Wired remote controller failure 3. Controller PCB failure
--

Check Point 1 : Check the connection of terminal

Check & correct the followings.
• Check the connection of terminal between Wired Remote Controller and indoor unit, and check if there is a disconnection of the cable.



Check Point 2 : Check Wired remote controller and Controller PCB

• Check Voltage at terminal 1-3(CN305(UTY-XCBXZ1)) of Communication PCB.
(Power supply to Remote Control)
Compact Wall mount Type :

>> If it is DC12V, Remote Control is failure. (Controller PCB is normal) >> Replace Remote Control
>> If it is DC 0V, Controller PCB is failure. (Check Remote Control once again) >> Replace Controller PCB



<p>Trouble shooting 4 INDOOR UNIT Error Method: Indoor unit capacity error</p>	<p>Indicate or Display: Refer to error code table.</p>
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<p><u>Detective Actuators:</u> All indoor unit</p>	<p><u>Detective details:</u> The total capacity of the indoor unit if it is install beyond.</p>
--	---

<p><u>Forecast of Cause :</u> 1. The selection of indoor units is incorrect 2. Main PCB(Outdoor unit) failure</p>
--

<p>Check Point 1 : Check the total capacity of indoor unit</p>
<p>· Check the total capacity of the connected indoor units. >> If abnormal condition is found, correct it by referring to Installation Manual or Design & Technical Manual.</p>

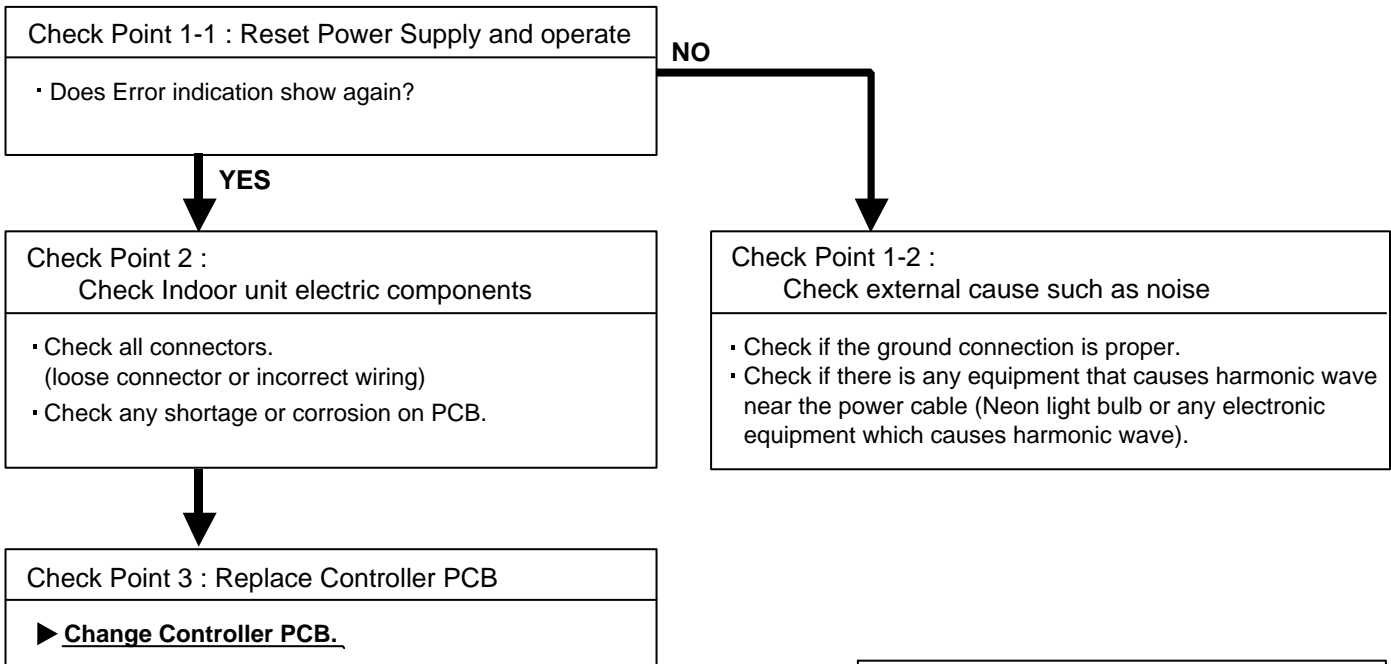


<p>Check Point 2 : Replace Main PCB</p>
<p>▶ If Check Point 1 do not improve the symptom, replace Main PCB of Outdoor unit.</p>

Trouble shooting 5 INDOOR UNIT Error Method: Indoor unit model information error EEPROM access abnormal	Indicate or Display: Refer to error code table.
--	---

Detective Actuators: Indoor unit Controller PCB	Detective details: When power is on and there is some below case. ① When model information of EEPROM is incorrect. ② When the access to EEPROM failed.
---	--

Forecast of Cause: 1. External cause 2. Defective connection of electric components 3. Controller PCB failure



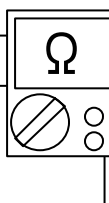
Note : EEPROM

EEPROM(Electronically Erasable and Programmable Read Only Memory) is a non-volatile memory which keeps memorized information even if power is turned off. It can change the contents electronically. To change the contents, it uses higher voltage than normal, and it can not change a partial contents. (Rewriting shall be done upon erasing the all contents.) There is a limit in a number of rewriting.

Trouble shooting 6 <u>INDOOR UNIT Error Method:</u> Manual auto switch error	<u>Indicate or Display:</u> Refer to error code table.
---	---

<u>Detective Actuators:</u> Indoor unit Controller PCB Indicator PCB Manual auto switch	<u>Detective details:</u> When the Manual auto switch becomes ON for consecutive 60 or more seconds.
---	--

<u>Forecast of Cause :</u> 1. Manual auto switch failure 2. Controller PCB and Indicator PCB failure

Check Point 1 : Check the Manual auto switch <ul style="list-style-type: none"> • Check if Manual auto switch is kept pressed. • Check ON/OFF switching operation by using a meter. >> <u>If Manual Auto Switch is disabled (on/off switching), replace it.</u>	
--	---



Check Point 2 : Replace Controller PCB and Indicator PCB ▶ <u>If Check Point 1 do not improve the symptom, replace Controller PCB and Indicator PCB.</u>

Trouble shooting 7
INDOOR UNIT Error Method:
Indoor room thermistor Error

Indicate or Display:
Refer to error code table.

Detective Actuators:
 Indoor unit controller PCB
 Room temperature thermistor

Detective details:
 Room temperature thermistor is open or short is detected always.

Forecast of Cause :
 1. Connector failure connection 2. Thermistor failure 3. Controller PCB failure

Check Point 1 : Check connection of Connector

- Check if connector is loose or removed
- Check erroneous connection
- Check if thermistor cable is open

>>Reset Power when reinstalling due to removed connector or incorrect wiring.

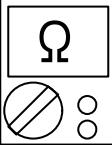


Check Point 2 : Remove connector and check Thermistor resistance value

Thermistor Characteristics (Rough value)

Temperature (°C)	-10	-5	0	5	10	15	20	25
Resistance Value (kΩ)	58.2	44.0	33.6	25.2	20.2	15.8	12.5	10.0

Temperature (°C)	30	35	40	45
Resistance Value (kΩ)	8.0	6.5	5.3	4.3

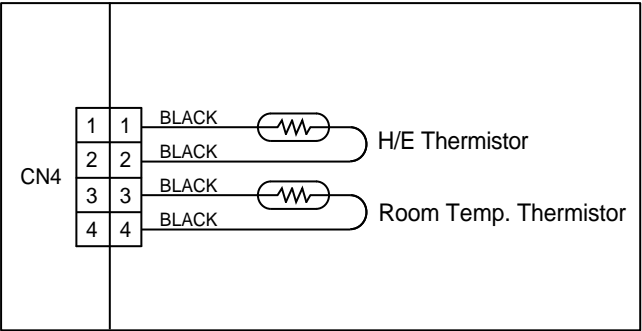



► If Thermistor is either open or shorted, replace it and reset the power.



Check Point 3 : Check voltage of Controller PCB (DC5.0V)

Make sure circuit diagram of each indoor unit and check terminal voltage at Thermistor (DC5.0V)

► If the voltage does not appear, replace Controller PCB.

Trouble shooting 8 <u>INDOOR UNIT Error Method:</u> Indoor heat ex. thermistor error	<u>Indicate or Display:</u> Refer to error code table.
---	---

<u>Detective Actuators:</u> Indoor unit Controller PCB Heat exchanger (MID) thermistor	<u>Detective details:</u> Heat exchanger (MID) thermistor is open or short is detected always.
---	--

Forecast of Cause :
1. Connector failure connection 2. Thermistor failure 3. Controller PCB failure

Check Point 1 : Check connection of Connector

- Check if connector is loose or removed
- Check erroneous connection
- Check if thermistor cable is open

>>Reset Power when reinstalling due to removed connector or incorrect wiring.



Check Point 2 : Remove connector and check Thermistor resistance value

Thermistor Characteristics (Rough value)

Temperature (°C)	-30	-20	-10	-5	0	5	10	15	20
Resistance Value (kΩ)	1131.9	579.6	312.3	233.2	176.0	134.2	103.3	80.3	62.9

Temperature (°C)	25	30	35	40	45	50	55	60	63
Resistance Value (kΩ)	49.7	39.6	31.7	25.6	20.8	17.1	14.1	11.6	10.4

► **If Thermistor is either open or shorted, replace it and reset the power.**



Check Point 3 : Check voltage of Controller PCB (DC5.0V)

Make sure circuit diagram of each indoor unit and check terminal voltage at Thermistor (DC5.0V)

► **If the voltage does not appear, replace Controller PCB.**

Trouble shooting 9 <u>INDOOR UNIT Error Method:</u> Indoor unit fan motor error	<u>Indicate or Display:</u> Refer to error code table.
---	--

<u>Detective Actuators:</u> Indoor unit Controller PCB Indoor unit fan motor	<u>Detective details:</u> When the condition that actual frequency of Indoor fan is below 1/3 of target frequency is continued more than 56 seconds.
---	--

<u>Forecast of Cause:</u> 1. Fan rotation failure 2. Fan motor winding open 3. Motor protection by surrounding temperature rise 4. Control PCB failure 5. Indoor unit fan motor failure
--

Check Point 1 : Check rotation of fan
<ul style="list-style-type: none"> · Rotate the fan by hand when operation is off. (Check if fan is caught, dropped off or locked motor) >><u>If Fan or Bearing is abnormal, replace it.</u>



Check Point 2 : Check ambient temp. around motor
<ul style="list-style-type: none"> · Check excessively high temperature around the motor. (If there is any surrounding equipment that causes heat) >><u>Upon the temperature coming down, restart operation.</u>



Check Point 3 : Check Indoor unit fan motor
<ul style="list-style-type: none"> · Check Indoor unit fan motor. (PARTS INFORMATION 4) >><u>If Indoor unit fan motor is abnormal, replace Indoor unit fan motor.</u>

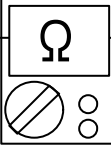


Check Point 4 : Replace Controller PCB
▶ <u>If Check Point 1- 3 do not improve the symptom, replace Controller PCB.</u>

Trouble shooting 10 <u>INDOOR UNIT Error Method:</u> Intake grille error	<u>Indicate or Display:</u> Refer to error code table.
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<u>Detective Actuators:</u> Indoor unit Controller PCB Micro switch	<u>Detective details:</u> When the Micro switch is detected open while running the compressor.
--	--

<u>Forecast of Cause :</u> 1. Micro switch failure 2. Shorted connector/ wire 3. Controller PCB failure

Check Point 1 : Check Limit switch <ul style="list-style-type: none"> · Check operation of Micro switch. (any blocking by dust, etc.) · Remove Micro switch and check ON/OFF switching operation by using a meter. >><u>If Micro switch is detective, replace it.</u>	
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Check Point 2 : Check Connector (CN11) / Wire <ul style="list-style-type: none"> · Check loose contact of CN11 /shorted wire (pinched wire). >><u>Replace Micro switch if the wire is abnormal</u>
--

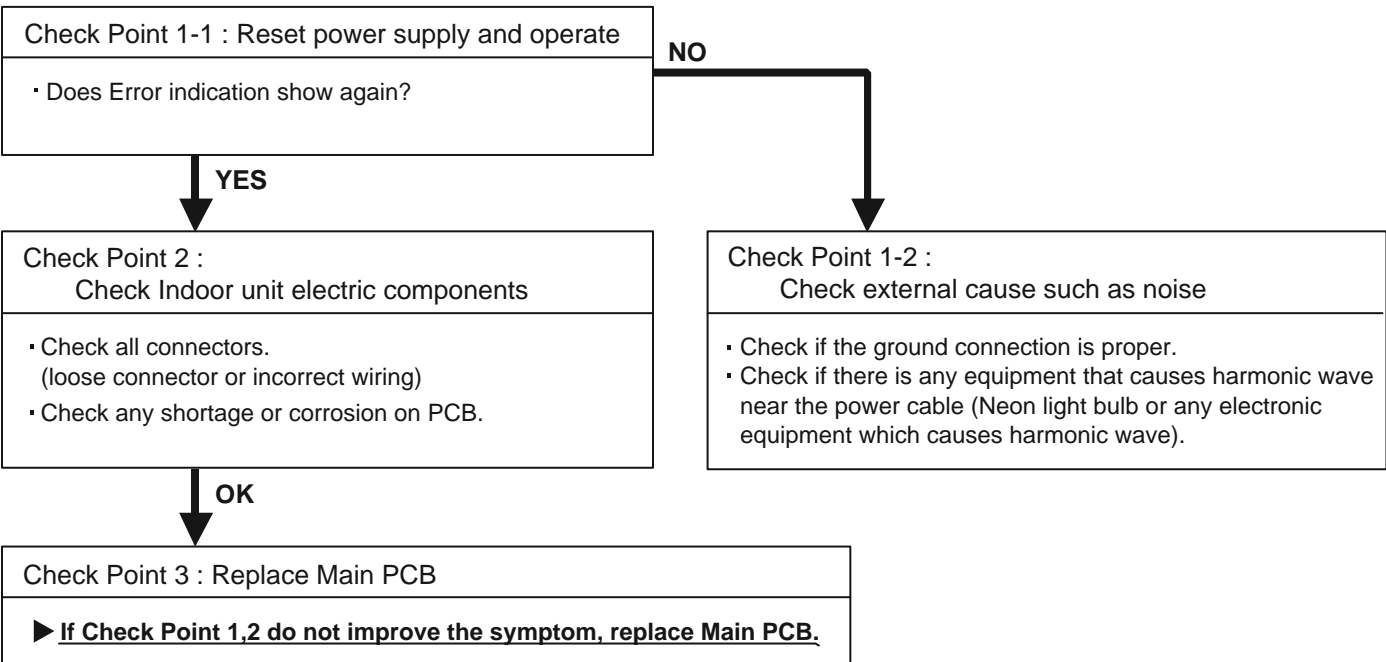


Check Point 3 : Replace Controller PCB ▶ <u>If Check Point 1 & 2 do not improve the symptom, change Controller PCB.</u>
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Trouble shooting 11 INDOOR UNIT Error Method: Outdoor unit model information error	Indicate or Display: Refer to error code table.
---	--

Detective Actuators: Outdoor unit Main PCB	Detective details: When power is on and there is some below case. ① When model information of EEPROM is incorrect. ② When the access to EEPROM failed.
--	--

Forecast of Cause: 1. External cause 2. Defective connection of electric components 3. Main PCB failure



Note : EEPROM

EEPROM(Electronically Erasable and Programmable Read Only Memory) is a non-volatile memory which keeps memorized information even if power is turned off. It can change the contents electronically. To change the contents, it uses higher voltage than normal, and it can not change a partial contents. (Rewriting shall be done upon erasing the all contents.) There is a limit in a number of rewriting.

Trouble shooting 12 OUTDOOR UNIT Error Method: PFC circuit error	<u>Indicate or Display:</u> Refer to error code table.
---	---

<u>Detective Actuators:</u> Outdoor unit Main PCB	<u>Detective details:</u> When inverter output DC voltage is higher than 415V for over 3 seconds, the compressor stops. If the same operation is repeated 5 times, the compressor stops permanently.
---	---

<u>Forecast of Cause :</u> 1. External cause 2. Connector connection failure 3. Main PCB failure
--

Check Point 1 : Check external cause at Indoor and Outdoor (Voltage drop or Noise)
<ul style="list-style-type: none"> • Instant drop : Check if there is a large load electric apparatus in the same circuit. • Momentary power failure : Check if there is a defective contact or leak current in the power supply circuit. • Noise : Check if there is any equipment causing harmonic wave near electric line. (Neon bulb or electric equipment that may cause harmonic wave) Check the complete insulation of grounding.



Check Point 2 : Check connection of Connector
<ul style="list-style-type: none"> • Check if connector is removed. • Check erroneous connection. • Check if cable is open. <p>>><u>Upon correcting the removed connector or mis-wiring, reset the power.</u></p>



Check Point 3 : Replace Main PCB
<p>▶ <u>If Check Point 1, 2 do not improve the symptom, change Main PCB.</u></p>

Trouble shooting 13 <u>OUTDOOR UNIT Error Method:</u> IPM Error	<u>Indicate or Display:</u> Refer to error code table.
--	---

<u>Detective Actuators:</u> Outdoor unit Main PCB	<u>Detective details:</u> When the signal from FO terminal of IPM in Main PCB is "L"(=0V) while the compressor stops.
---	---

<u>Forecast of Cause :</u> 1. Main PCB failure
--

Check Point 1 : Replace Main PCB
▶ <u>Change Main PCB.</u>

Trouble shooting 14 OUTDOOR UNIT Error Method: Outdoor discharge thermistor error	Indicate or Display: Refer to error code table.
--	--

Detective Actuators: Outdoor unit Main PCB Discharge pipe temperature thermistor	Detective details: When Discharge pipe temperature thermistor open or short-circuit is detected at power ON or while running the compressor.
---	--

Forecast of Cause :
 1. Connector connection failure 2. Thermistor failure 3. Main PCB failure

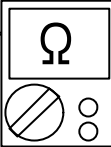
Check Point 1 : Check connection of Connector

- Check if connector is removed.
- Check erroneous connection.
- Check if thermistor cable is open.

>>Upon correcting the removed connector or mis-wiring, reset the power.



Check Point 2 : Remove connector and check Thermistor resistance value



Thermistor Characteristics (Approx. value)


Temperature(°C)	-30	-20	-10	0	10	20	30	40	50
Resistance Value (kΩ)	1013.1	531.6	292.9	168.6	100.9	62.5	40.0	26.3	17.8

Temperature(°C)	60	70	80	90	100	110	120
Resistance Value (kΩ)	12.3	8.7	6.3	4.6	3.4	2.6	2.0

► If Thermistor is either open or shorted, replace it and reset the power.



Check Point 3 : Check voltage of Main PCB (DC5.0V)



Make sure circuit diagram of outdoor unit and check terminal voltage at Thermistor (DC5.0V)

► If the voltage does not appear, replace Main PCB.

Trouble shooting 15 OUTDOOR UNIT Error Method: Heat ex. thermistor error	Indicate or Display: Refer to error code table.
---	--

Detective Actuators: Outdoor unit Main PCB Heat exchanger temperature thermistor	Detective details: When Heat exchanger temperature thermistor open or short-circuit is detected at power ON or while running the compressor.
---	--

Forecast of Cause :
1. Connector connection failure 2. Thermistor failure 3. Main PCB failure

Check Point 1 : Check connection of Connector

- Check if connector is removed.
- Check erroneous connection.
- Check if thermistor cable is open.

>>Upon correcting the removed connector or mis-wiring, reset the power.



Check Point 2 : Remove connector and check Thermistor resistance value

Ω

Thermistor Characteristics (Approx. value)

Temperature(°C)	-30	-20	-10	0	10	20	30	40	50
Resistance Value (k Ω)	95.6	50.3	27.8	16.1	9.6	6.0	3.8	2.5	1.7

Temperature(°C)	60	70	80
Resistance Value (k Ω)	1.2	0.8	0.6

► If Thermistor is either open or shorted, replace it and reset the power.



Check Point 3 : Check voltage of Main PCB (DC5.0V)

DC

Make sure circuit diagram of outdoor unit and check terminal voltage at Thermistor (DC5.0V)

► If the voltage does not appear, replace Main PCB.

Trouble shooting 16 OUTDOOR UNIT Error Method: Outdoor thermistor error	Indicate or Display: Refer to error code table.
--	--

Detective Actuators: Outdoor unit Main PCB Outdoor temperature thermistor	Detective details: When Outdoor temperature thermistor open or short-circuit is detected at power ON or while running the compressor.
--	---

Forecast of Cause :
1. Connector connection failure 2. Thermistor failure 3. Main PCB failure

Check Point 1 : Check connection of Connector

- Check if connector is removed.
- Check erroneous connection.
- Check if thermistor cable is open.

>>Upon correcting the removed connector or mis-wiring, reset the power.



Check Point 2 : Remove connector and check Thermistor resistance value

Thermistor Characteristics (Approx. value)

Temperature(°C)	-30	-20	-10	0	10	20	30	40
Resistance Value (kΩ)	224.3	115.2	62.3	35.2	20.7	12.6	8.0	5.2

Temperature(°C)	50	60	70	80
Resistance Value (kΩ)	3.5	2.4	1.6	1.2

► **If Thermistor is either open or shorted, replace it and reset the power.**



Check Point 3 : Check voltage of Main PCB (DC5.0V)

Make sure circuit diagram of outdoor unit and check terminal voltage at Thermistor (DC5.0V)

► **If the voltage does not appear, replace Main PCB.**

Trouble shooting 17 OUTDOOR UNIT Error Method: 2-way valve thermistor error	Indicate or Display: Refer to error code table.
--	---

Detective Actuators: Outdoor unit Main PCB 2-way valve temperature thermistor	Detective details: When 2-way valve temperature thermistor open or short-circuit is detected at power ON or while running the compressor.
--	---

Forecast of Cause :
1. Connector connection failure 2. Thermistor failure 3. Main PCB failure

Check Point 1 : Check connection of Connector

- Check if connector is removed.
- Check erroneous connection.
- Check if thermistor cable is open.

>>Upon correcting the removed connector or mis-wiring, reset the power.



Check Point 2 : Remove connector and check Thermistor resistance value

Thermistor Characteristics (Approx. value)

Temperature(°C)	-30	-20	-10	0	10	20	30	40
Resistance Value (kΩ)	1131.9	579.6	312.3	176.0	103.3	62.9	39.6	25.6

Temperature(°C)	50	60	70	80
Resistance Value (kΩ)	17.1	11.6	8.1	5.8

► If Thermistor is either open or shorted, replace it and reset the power.



Check Point 3 : Check voltage of Main PCB (DC5.0V)

Make sure circuit diagram of outdoor unit and check terminal voltage at Thermistor (DC5.0V)

► If the voltage does not appear, replace Main PCB.

Trouble shooting 18 OUTDOOR UNIT Error Method: 3-way valve thermistor error	Indicate or Display: Refer to error code table.
--	--

Detective Actuators: Outdoor unit Main PCB 3-way valve temperature thermistor	Detective details: When 3-way valve temperature thermistor open or short-circuit is detected at power ON or while running the compressor.
--	---

Forecast of Cause :
1. Connector connection failure 2. Thermistor failure 3. Main PCB failure

Check Point 1 : Check connection of Connector

- Check if connector is removed.
- Check erroneous connection.
- Check if thermistor cable is open.

>>Upon correcting the removed connector or mis-wiring, reset the power.



Check Point 2 : Remove connector and check Thermistor resistance value

Thermistor Characteristics (Approx. value)

Temperature(°C)	-30	-20	-10	0	10	20	30	40
Resistance Value (kΩ)	1131.9	579.6	312.3	176.0	103.3	62.9	39.6	25.6

Temperature(°C)	50	60	70	80
Resistance Value (kΩ)	17.1	11.6	8.1	5.8

► If Thermistor is either open or shorted, replace it and reset the power.



Check Point 3 : Check voltage of Main PCB (DC5.0V)

Make sure circuit diagram of outdoor unit and check terminal voltage at Thermistor (DC5.0V)

► If the voltage does not appear, replace Main PCB.

Trouble shooting 19 OUTDOOR UNIT Error Method: Heat sink thermistor error	Indicate or Display: Refer to error code table.
--	--

Detective Actuators: Outdoor unit Main PCB Heat sink temperature thermistor	Detective details: When Heat sink temperature thermistor open or short-circuit is detected at power ON or while running the compressor.
--	---

Forecast of Cause :
1. Connector connection failure 2. Thermistor failure 3. Main PCB failure

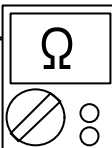
Check Point 1 : Check connection of Connector

- Check if connector is removed.
- Check erroneous connection.
- Check if thermistor cable is open.

>>Upon correcting the removed connector or mis-wiring, reset the power.



Check Point 2 : Remove connector and check Thermistor resistance value



Thermistor Characteristics (Approx. value)


Temperature(°C)	-30	-20	-10	0	10	20	30	40
Resistance Value (kΩ)	94.3	49.6	27.4	15.8	9.5	5.9	3.8	2.5

Temperature(°C)	50	60	70	80	90	100
Resistance Value (kΩ)	1.7	1.2	0.8	0.6	0.4	0.3

► If Thermistor is either open or shorted, replace it and reset the power.



Check Point 3 : Check voltage of Main PCB (DC5.0V)



Make sure circuit diagram of outdoor unit and check terminal voltage at Thermistor (DC5.0V)

► If the voltage does not appear, replace Main PCB.

Trouble shooting 20 OUTDOOR UNIT Error Method: Over current error	Indicate or Display: Refer to error code table.
--	--

Detective Actuators: Outdoor unit Main PCB Compressor	Detective details: ① When more than normal operating current to IPM in Main PCB flows, the compressor stops. ② After the compressor restarts, if the same operation is repeated within 40sec, the compressor stops again. ③ If ① and ② repeats 5 times, the compressor stops permanently.
--	---

Forecast of Cause :				
1. Defective connection of electric components	2. Outdoor fan operation failure	3. Outdoor heat exchanger clogged	4. Compressor failure	5. Main PCB failure

Check Point 1 : Check connections of Outdoor unit electrical components
<ul style="list-style-type: none"> · Check if the terminal connection is loose. · Check if connector is removed. · Check erroneous connection. · Check if cable is open. <p>>> Upon correcting the removed connector or mis-wiring, reset the power.</p>



Check Point 2 : Check Outdoor fan, Heat exchanger
<ul style="list-style-type: none"> · Is there anything obstructing the air distribution circuit? · Is there any clogging of Outdoor Heat Exchanger? · Is the Fan rotating by hand when operation is off ? <p>>> If the fan motor is locked, replace it.</p>



Check Point 3 : Check Outdoor fan
<ul style="list-style-type: none"> · Check Outdoor fan motor. (Refer to Trouble shooting 22) <p>>> If the fan motor is failure, replace it.</p>



Check Point 4 : Check Compressor
<ul style="list-style-type: none"> · Check Compressor. (PARTS INFORMATION 2)



Check Point 5 : Replace Main PCB
▶ If Check Point 1 ~ 4 do not improve the symptom, change Main PCB.

Trouble shooting 21 OUTDOOR UNIT Error Method: Compressor control error	Indicate or Display: Refer to error code table.
--	--

Detective Actuators: Outdoor unit Main PCB Compressor	Detective details: ① While running the compressor, if the detected rotor location is out of phase with actual rotor location more than 105°, the compressor stops. ② After the compressor restarts, if the same operation is repeated within 40sec, the compressor stops again. ③ If ① and ② repeats 5 times, the compressor stops permanently.
--	---

Forecast of Cause : 1. Defective connection of electric components 2. Main PCB failure 3. Compressor failure
--

Check Point 1 : Check connection of around the Compressor components
For Compressor Terminal, Main PCB <ul style="list-style-type: none"> ▪ Check if connector is removed. ▪ Check erroneous connection. ▪ Check if cable is open. (Refer to PARTS INFORMATION 2) >>Upon correcting the removed connector or mis-wiring, reset the power.



Check Point 2: Replace Main PCB
▶ If Check Point 1 do not improve the symptom, change Main PCB.



Check Point 3: Replace Compressor
▶ If Check Point 2 do not improve the symptom, change Compressor.

Trouble shooting 22 OUTDOOR UNIT Error Method: Outdoor unit fan motor error	Indicate or Display: Refer to error code table.
--	--

Detective Actuators: Outdoor unit Main PCB Outdoor unit fan motor	Detective details: ① When outdoor fan rotation speed is less than 100rpm in 20 seconds after fan motor starts, fan motor stops. ② After fan motor restarts, if the same operation within 60sec is repeated 3 times in a row, compressor and fan motor stops. ③ If ① and ② repeats 5 times in a row, compressor and fan motor stops permanently.
--	---

Forecast of Cause: 1. Fan rotation failure 2. Motor protection by surrounding temperature rise 3. Main PCB failure 4. Outdoor unit fan motor failure

Check Point 1 : Check rotation of Fan
<ul style="list-style-type: none"> Rotate the fan by hand when operation is off. (Check if fan is caught, dropped off or locked motor) <p>>>If Fan or Bearing is abnormal, replace it.</p>

↓
OK

Check Point 2 : Check ambient temp. around motor
<ul style="list-style-type: none"> Check excessively high temperature around the motor. (If there is any surrounding equipment that causes heat) <p>>>Upon the temperature coming down, restart operation.</p>

↓
OK

Check Point 3 : Check Outdoor unit fan motor
<ul style="list-style-type: none"> Check Outdoor unit fan motor. (PARTS INFORMATION 5) <p>>>If Outdoor Fan Motor is abnormal, replace Outdoor fan motor and Main PCB.</p>

↓
OK

Check Point 4 : Check Output Voltage of Main PCB	DC						
<ul style="list-style-type: none"> Check outdoor unit circuit diagram and the voltage. (Measure at Main PCB side connector) 							
	<table border="1" style="width: 100%;"> <thead> <tr> <th>Read wire</th> <th>DC voltage</th> </tr> </thead> <tbody> <tr> <td>Red - Black</td> <td>280V (AC220V-10%) ~ 373V (AC240+10%)</td> </tr> <tr> <td>White - Black</td> <td>15 ± 1.5V</td> </tr> </tbody> </table>	Read wire	DC voltage	Red - Black	280V (AC220V-10%) ~ 373V (AC240+10%)	White - Black	15 ± 1.5V
Read wire	DC voltage						
Red - Black	280V (AC220V-10%) ~ 373V (AC240+10%)						
White - Black	15 ± 1.5V						
▶ If the voltage is not correct, replace Main PCB.							

Trouble shooting 23 OUTDOOR UNIT Error Method: 4-way valve error	Indicate or Display: Refer to error code table.
---	--

Detective Actuators: Indoor unit Controller PCB Outdoor unit Main PCB Heat exchanger temperature thermistor Room temperature thermistor 4-way valve	Detective details: When the indoor heat exchanger temperature is compared with the room temperature, and either following condition is detected continuously two times, the compressor stops. <ul style="list-style-type: none"> ▪ Cooling or Dry operation [Indoor heat exchanger temp.] - [Room temp.] > 10°C ▪ Heating operation [indoor heat exchanger temp.] - [Room temp.] < -10°C If the same operation is repeated 5 times, the compressor stops permanently.
---	--

Forecast of Cause : 1. Connector connection failure 2. Thermistor failure 3. Coil failure 4. 4-way valve failure 5. Main PCB failure 6. Controller PCB failure

Check Point 1 : Check connection of Connector
<ul style="list-style-type: none"> ▪ Check if connector is removed. ▪ Check erroneous connection. ▪ Check if thermistor cable is open. >> Upon correcting the removed connector or mis-wiring, reset the power.



Check Point 2 : Check thermistor of Indoor unit
<ul style="list-style-type: none"> ▪ Isn't it fallen off the holder? ▪ Is there a cable pinched? >> Check characteristics of thermistor, (Refer to Trouble shooting 7,8), If defective, replace the thermistor.



Check Point 3 : Check the solenoid coil and 4-way valve
<p>[Solenoid coil]</p> <ul style="list-style-type: none"> ▪ Remove CN30 from Main PCB and check the resistance value of coil. Resistance value is about 1.4kΩ >> If it is Open or abnormal resistance value, replace Solenoid Coil.
<p>[4-way valve]</p> <ul style="list-style-type: none"> ▪ Check each piping temperature, and the location of the valve by the temperature difference. >> If the value location is not proper, replace 4-way valve.



Check Point 4 : Check the voltage of 4-way valve
<ul style="list-style-type: none"> ▪ Check the CN30 voltage of Main PCB Check if AC198V(AC220V-10%) - 264V(AC240V+10%) appears at CN30 of Main PCB. <p>[Heating operation] >> If it is not voltage, Replace Main PCB.</p> <p>[Cooling operation] >> If it is voltage, Replace Main PCB.</p>



Check Point 5 : Replace Controller PCB
► If Check Point 1- 4 do not improve the symptom, replace Controller PCB of Indoor unit .

Trouble shooting 24 OUTDOOR UNIT Error Method: Discharge temp. error	Indicate or Display: Refer to error code table.
---	--

Detective Actuators: Outdoor unit Main PCB Discharge temperature thermistor	Detective details: "Protection stop by "discharge temperature $\geq 110^{\circ}\text{C}$ during compressor operation"" generated 2 times within 24 hours.
--	---

Forecast of Cause :		
1. 3-way valve not opened	2. EEV defective, strainer clogged	
3. Outdoor unit operation failure, foreign matter on heat exchanger	5. Insufficient refrigerant	6. Main PCB failure
4. Discharge temperature thermistor failure		

<Cooling operation>

Check Point 1 : Check if 3-way valve(gas side) is open.
 ▪ If the 3-way valve(gas side) was closed, open the 3-way valve(gas side) and check operation.

OK

Check Point 2 : Check the EEV, strainer
 ▪ EEV open?
 ▪ Strainer clogging check
 (Refer to PARTS INFORMATION 3)

OK

Check Point 3 : Check the outdoor unit fan,heat exchanger
 ▪ Check for foreign object at heat exchanger
 ▪ Check if fan can be rotated by hand.
 ▪ Motor check (PARTS INFORMATION 5)

OK

Check Point 4 : Check the discharge thermistor
 ▪ Discharger thermistor characteristics check.
 (Check by disconnecting thermistor from PCB.)
 * For the characteristics of the thermistor, refer to the "Trouble shooting 14".

OK

Check Point 5 : Check the refrigerant amount
 ▪ Leak check

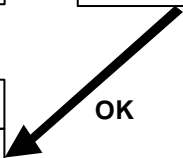
<Heating operation>

Check Point 1 : Check if 3-way valve(liquid side) is open.
 ▪ If the 3-way valve(liquid side) was closed, open the 3-way valve(liquid side) and check operation.

OK

Check Point 2 : Check the EEV, strainer
 ▪ EEV open?
 ▪ Strainer clogging check
 (Refer to PARTS INFORMATION 3)

OK



Trouble shooting 25 <u>OUTDOOR UNIT Error Method:</u> Compressor temp. error	<u>Indicate or Display:</u> Refer to error code table.
--	--

<u>Detective Actuators:</u> Heat exchanger temperature thermistor Room temperature thermistor	<u>Detective details:</u> When the indoor heat exchanger temperature is compared with the room temperature, and either following condition is detected continuously two times after 20 minutes of operation (Compressor frequency is 80rps.(max)), the indoor unit stops for 2 minutes and 20 seconds. <ul style="list-style-type: none"> ▪ Cooling operation <ul style="list-style-type: none"> Indoor heat exchanger temp. - Room temp. < 4°C If the same operation is repeated 2 times, the compressor stops permanently.
--	---

<u>Forecast of Cause :</u>	
1. 3-way/ 2-way valve not opened 3. Outdoor unit operation failure, foreign matter on heat exchanger 5. Thermistor failure	2. EEV defective, strainer clogged 4. Insufficient refrigerant

Check Point 1 : Check if 3-way/ 2-way valve is open.
<ul style="list-style-type: none"> ▪ If the 3-way/ 2-way valve was closed, open the 3-way/ 2-way valve and check operation.



Check Point 2 : Check the EEV, strainer
<ul style="list-style-type: none"> ▪ EEV open? ▪ Strainer clogging check (Refer to PARTS INFORMATION 3)



Check Point 3 : Check the outdoor unit fan, heat exchanger
<ul style="list-style-type: none"> ▪ Check for foreign object at heat exchanger ▪ Check if fan can be rotated by hand. ▪ Motor check (PARTS INFORMATION 5)



Check Point 4 : Check thermistor of Indoor unit
<ul style="list-style-type: none"> ▪ Isn't it fallen off the holder? ▪ Is there a cable pinched? >> Check characteristics of thermistor, (Refer to Trouble shooting 7,8), if defective, replace the thermistor.



Check Point 5 : Check the refrigerant amount
<ul style="list-style-type: none"> ▪ Leak check

2-3 TROUBLE SHOOTING WITH NO ERROR CODE

Trouble shooting 26

Indoor Unit - No Power

Forecast of Cause:

1. Power Supply failure
2. External cause
3. Electrical Components defective

Check Point 1 : Check Installation Condition

- Isn't the breaker down?
- Check loose or removed connection cable.
- **If abnormal condition is found, correct it by referring to Installation Manual or Data & Technical Manual.**

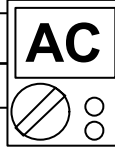
↓
OK

Check Point 2 : Check external cause at Indoor and Outdoor (Voltage drop or Noise)

- Instant drop ----- Check if there is a large load electric apparatus in the same circuit.
- Momentary power failure ----- Check if there is a defective contact or leak current in the power supply circuit.
- Noise ----- Check if there is any equipment causing harmonic wave near electric line. (Neon bulb or electric equipment that may cause harmonic wave)
Check the complete insulation of grounding.

↓
OK

Check Point 3 : Check Electrical Components



- Check Voltage of power supply.
- **Check AC198 - 264V appears at Indoor Unit Terminal 1 - 2 (Power Supply).**

↓
YES

- Check Varistor (VA1) in Controller PCB.
- **If Varistor is defective, there is a possibility of an abnormal power supply. Check the correct power supply and replace Varistor.**

↓
OK

▶ **If Check Point 1 - 3 do not improve the symptom, replace Controller PCB and Indoor Unit Terminal.**

Trouble shooting 27

Outdoor Unit - No Power

Forecast of Cause:

1. Power Supply failure
2. External cause
3. Electrical Components defective

Check Point 1 : Check Installation Condition

- Isn't the breaker down?
- Check loose or removed connection cable.
- >> If abnormal condition is found, correct it by referring to Installation Manual or Data & Technical Manual.**

↓ OK

Check Point 2 : Check external cause at Indoor and Outdoor (Voltage drop or Noise)

- Instant drop ----- Check if there is a large load electric apparatus in the same circuit.
- Momentary power failure ----- Check if there is a defective contact or leak current in the power supply circuit.
- Noise ----- Check if there is any equipment causing harmonic wave near electric line.
(Neon bulb or electric equipment that may cause harmonic wave)
Check the complete insulation of grounding.

↓ OK

Check Point 3 : Check Electrical Components



- Check the voltage of power supply.
- >> Check if AC198 - 264V appears at Outdoor Unit Terminal L - N.**

↓ YES

- Check Fuse (F201) in Main PCB.
- >> If Fuse is open, check loose terminal, and replace Fuse.**
- Check Varistor in Main PCB (VA1, VA2).
- >> If Varistor is defective, there is a possibility of an abnormal power supply. Check the correct power supply and replace Varistor. Upon checking the normal power supply, replace Varistor.**

↓ YES

▶ **If Check Point 1- 3 do not improve the symptom, replace Main PCB.**

Trouble shooting 28

No Operation (Power is ON)

Forecast of Cause:

1. Setting/ Connection failure
2. External cause
3. Electrical Component defective

Check Point 1 : Check indoor and outdoor installation condition

- Indoor Unit - Check incorrect wiring between Indoor Unit - Remote Control.
Or, check if there is an open cable connection.
- Are these Indoor unit, Outdoor unit, and Remote control suitable model numbers to connect?
>> If there is some abnormal condition, correct it by referring to Installation manual and Data & Technical Manual.

OK

Turn off Power and check/ correct followings.

- Is there loose or removed communication line of Indoor unit and Outdoor unit?

OK

Check Point 2 : Check external cause at Indoor and Outdoor (Voltage drop or Noise)

- Instant drop ----- Check if there is a large load electric apparatus in the same circuit.
- Momentary power failure ----- Check if there is a defective contact or leak current in the power supply circuit.
- Noise ----- Check if there is any equipment causing harmonic wave near electric line.
(Neon bulb or electric equipment that may cause harmonic wave)
Check the complete insulation of grounding.

OK

Check Point 3 : Check Wired Remote Controller and Controller PCB



- Check Voltage at terminal 1-3(CN305(UTY-XCBXZ1)) of Controller PCB or Communication PCB.
(Power supply to Remote Control)
>> If it is DC12V, Remote Control is failure. (Controller PCB is normal) >> Replace Remote Control
>> If it is DC 0V, Controller PCB is failure. (Check Remote Control once again)
>> Check Indoor unit fan motor. (PARTS INFORMATION 4)
If it is normal, replace Controller PCB.
If it is abnormal, replace Indoor unit fan motor and Controller PCB.
>> If the symptom does not change by above Check 1, 2, 3, replace Main PCB of Outdoor unit.

Trouble shooting 29

No Cooling / No Heating

Forecast of Cause:

1. Indoor Unit error
2. Outdoor Unit error
3. Effect by Surrounding environment
4. Connection Pipe / Connection Wire failure
5. Refrigeration cycle failure

Check Point 1 : Check Indoor Unit

- Does Indoor unit FAN run on HIGH FAN?
- Is Air filter dirty?
- Is Heat exchanger clogged?
- Check if Energy save function is operated.



Check Point 2 : Check Outdoor Unit Operation

- Check if Outdoor unit is operating
- Check any objects that obstruct the air flow route.
- Check clogged Heat exchanger.
- Is the Valve open?



Check Point 3 : Check Site Condition

- Is capacity of Indoor unit fitted to Room size?
- Any windows open? Or direct sunlight ?



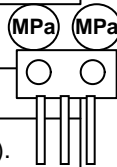
Check Point 4 : Check Indoor/ Outdoor Installation Condition

- Check connection pipe (specified pipe length & Pipe diameter?)
- Check any loose or removed communication line.
- >> **If there is an abnormal condition, correct it by referring to Installation Manual or Data & Technical Manual.**



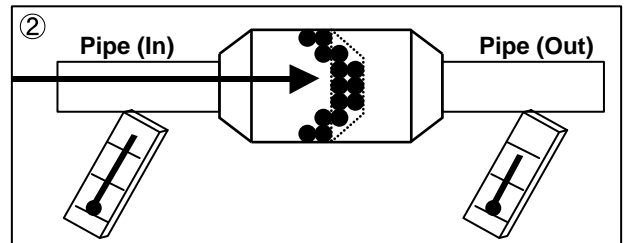
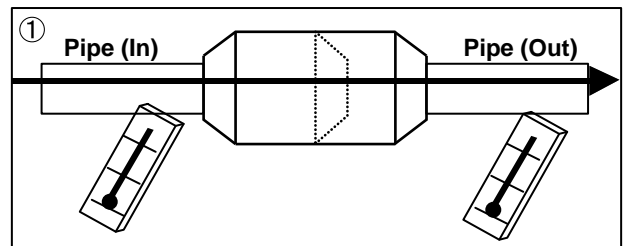
Check Point 5 : Check Refrigeration Cycle

- Check if Strainer is clogged (Refer to the figure at right).
- Measure Gas Pressure and if there is a leakage, correct it.
- >> **When recharging the refrigerant, make sure to perform vacuuming, and recharge the specified amount.**
- Check EEV (PARTS INFORMATION 3)
- Check Compressor (PARTS INFORMATION 1,2)



Attention

Strainer normally does not have temperature difference between inlet and outlet as shown in ①, but if there is a difference like shown in ②, there is a possibility of inside clogged. In this case, replace Strainer.



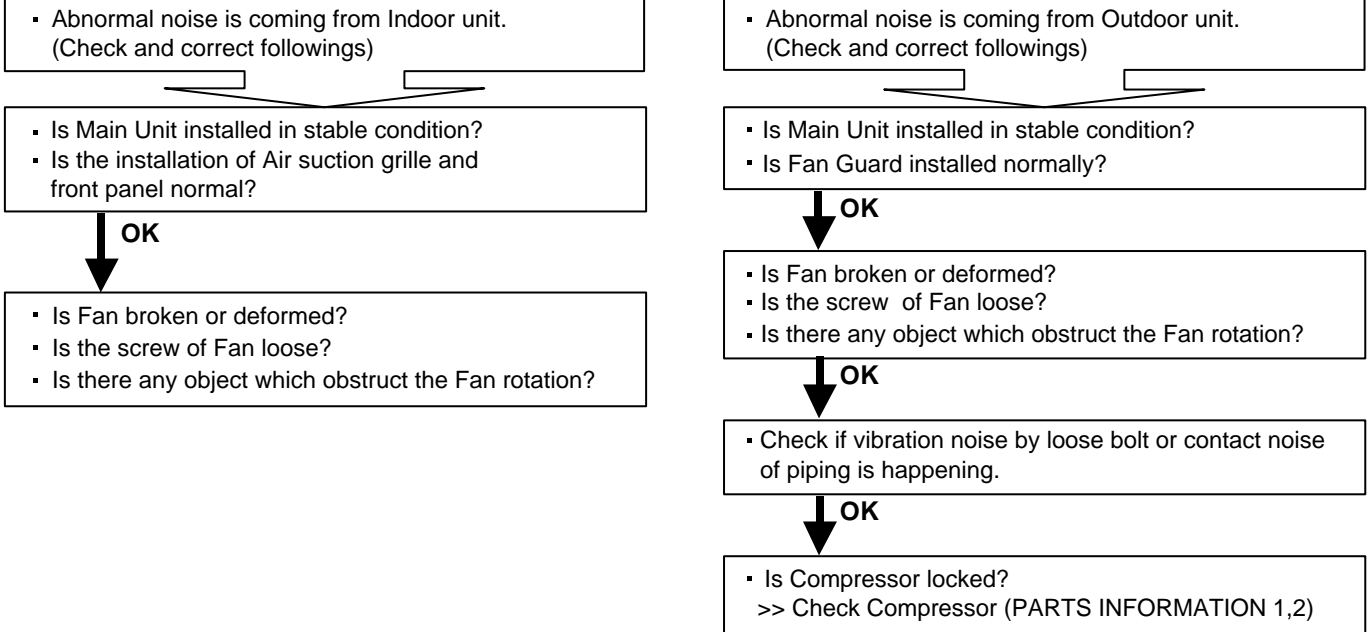
Trouble shooting 30

Abnormal Noise

Forecast of Cause :

1. Abnormal installation (Indoor/ Outdoor)
2. Fan failure (Indoor/ Outdoor)
3. Compressor failure (Outdoor)

Diagnosis method when Abnormal Noise is occurred



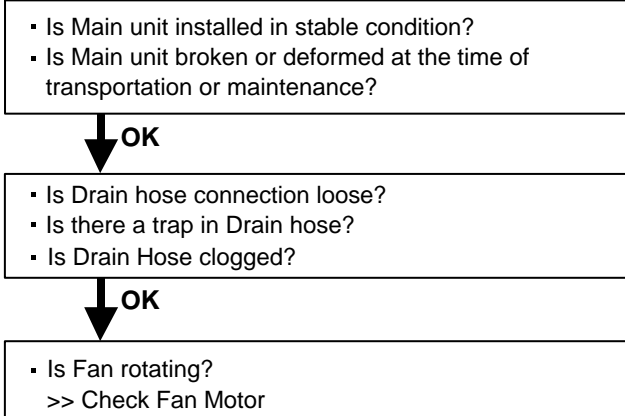
Trouble shooting 31

Water Leaking

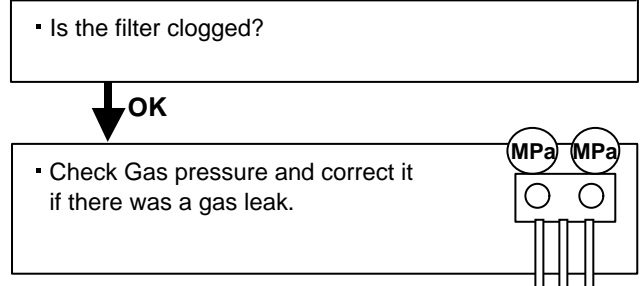
Forecast of Cause:

1. Erroneous installation
2. Drain hose failure

Diagnosis method when water leak occurs



Diagnosis method when water is spitting out.

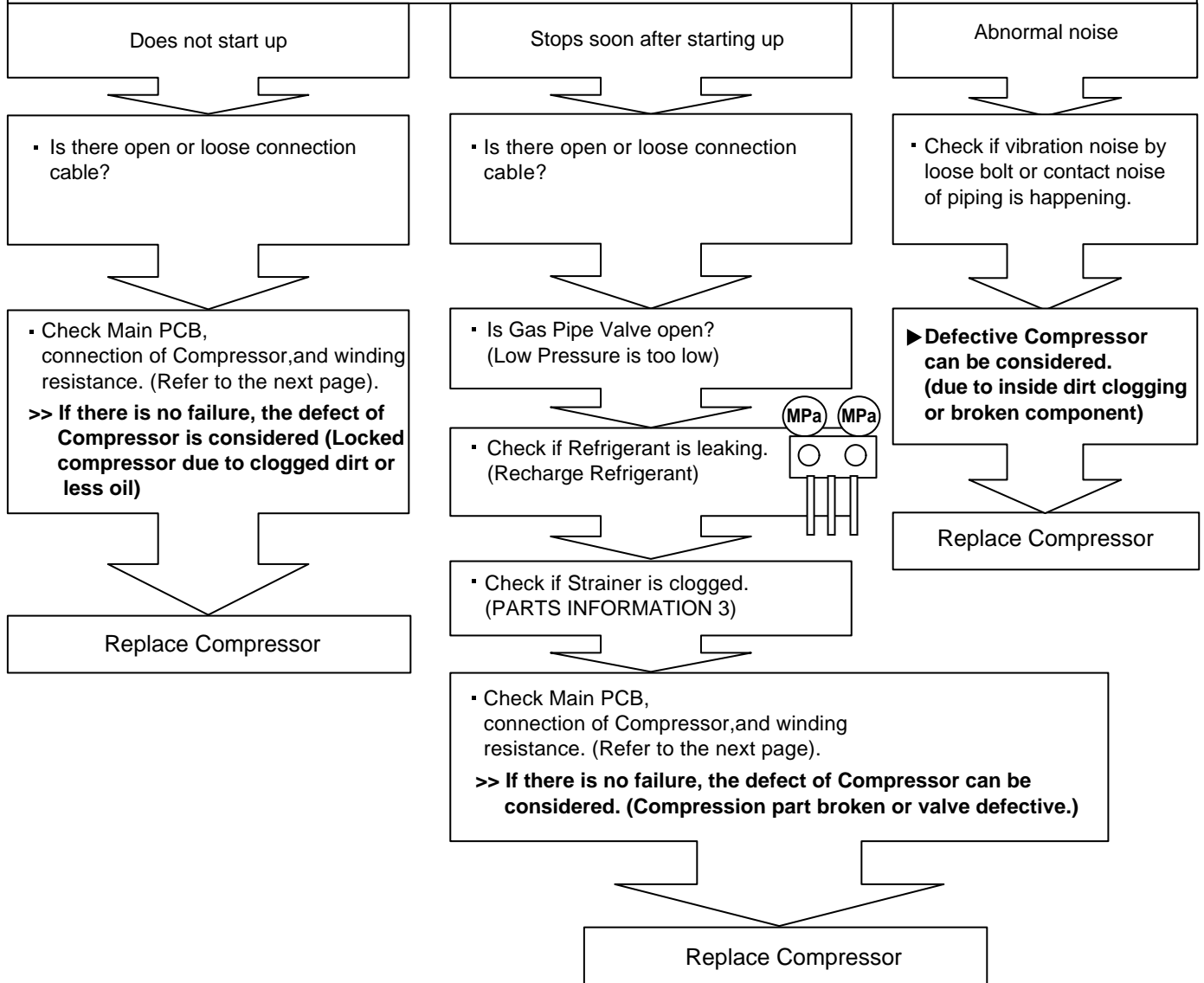


2-4 SERVICE PARTS INFORMATION

SERVICE PARTS INFORMATION 1

Compressor

Diagnosis method of Compressor (If Outdoor Unit LED displays Error, refer to Trouble shooting)

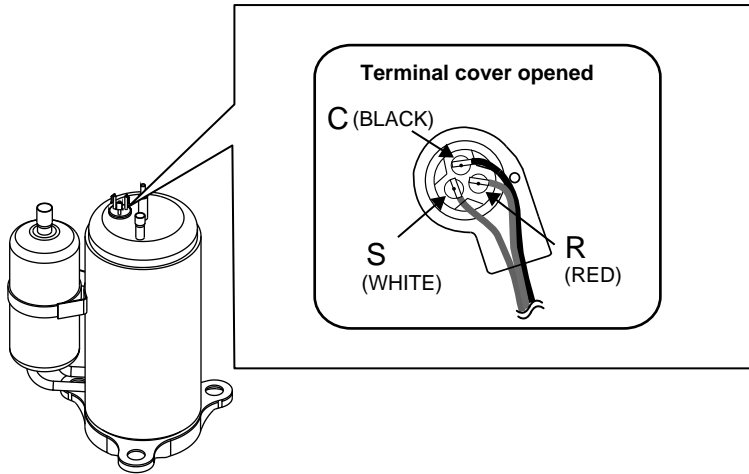


SERVICE PARTS INFORMATION 2

Inverter Compressor

Check Point 1 : Check Connection

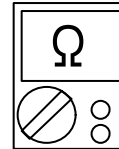
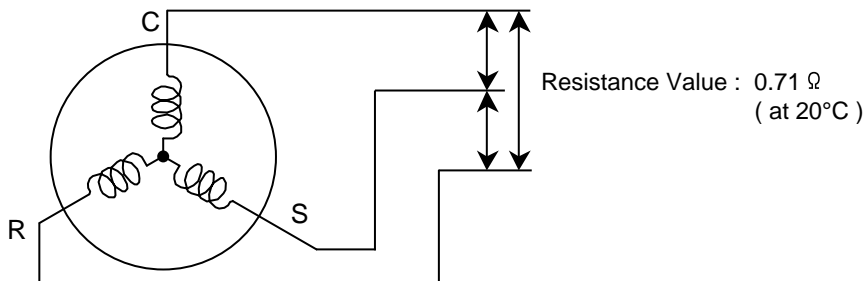
- Check terminal connection of Compressor (loose or incorrect wiring)



Check Point 2 : Check Winding Resistance

- Check winding resistance of each terminal

► **If the resistance value is 0Ω or infinite, replace Compressor.**



Check Point 3 : Replace Inverter PCB

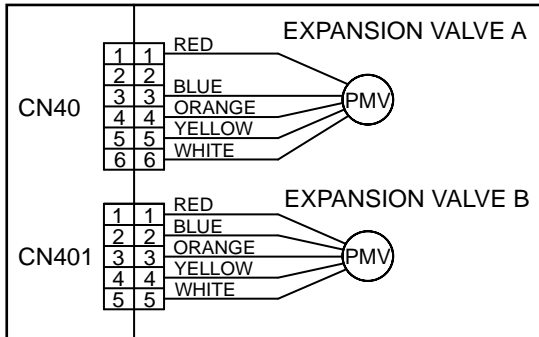
► **If the symptom does not change with above Check 1, 2, replace Main PCB.**

SERVICE PARTS INFORMATION 3

Outdoor unit Electronic Expansion Valve (EEV)

Check Point 1 : Check Connections

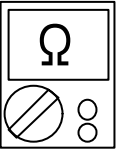
- Check connection of connector (Loose connector or open cable)



Check Point 2 : Check Coil of EEV

- Remove connector, check each winding resistance of Coil.

Read wire	Resistance value
White - Red	$46 \Omega \pm 4 \Omega$ at 20°C
Yellow - Red	
Orange - Red	
Blue - Red	



► **If Resistance value is abnormal, replace EEV.**

Check Point 3 : Check Voltage from Inverter PCB.

- Remove Connector and check Voltage (DC12V)
- **If it does not appear, replace Inverter PCB.**

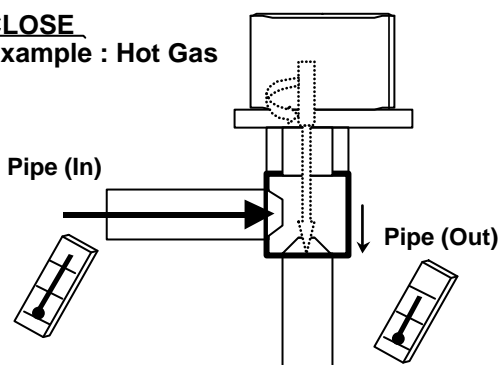
Check Point 4 : Check Noise at start up

- Turn on Power and check operation noise.
- **If an abnormal noise does not show, replace Inverter PCB.**

Check Point 5 : Check Opening and Closing Operation of Valve

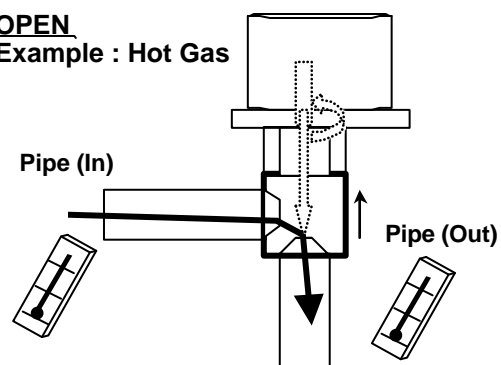
When Valve is closed, it has a temp. difference between Inlet and Outlet.

CLOSE
Example : Hot Gas



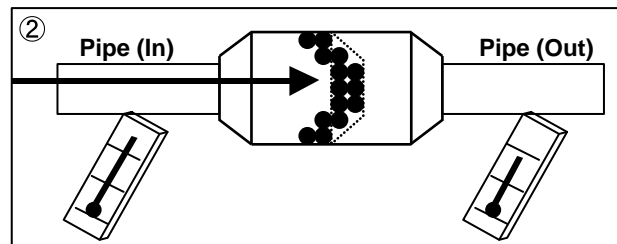
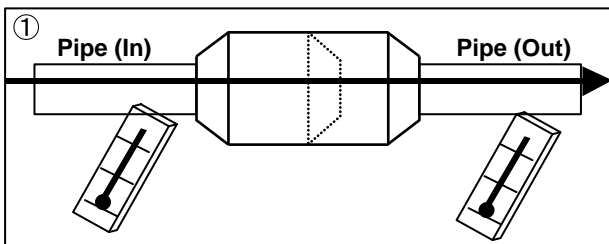
If it is open, it has no temp. difference between Inlet and Outlet.

OPEN
Example : Hot Gas



Check Point 6 : Check Strainer

Strainer normally does not have temperature difference between inlet and outlet as shown in ①, but if there is a difference as shown in ②, there is a possibility of inside clogged. In this case, replace Strainer.



SERVICE PARTS INFORMATION 4

Indoor unit fan motor

Check Point 1 : Check rotation of Fan

- Rotate the fan by hand when operation is off.
(Check if fan is caught, dropped off or locked motor)
- >>If Fan or Bearing is abnormal, replace it.**

Check Point 2 : Check resistance of Indoor Fan Motor

- Refer to below. Circuit-test "Vm" and "GND" terminal.
(Vm: DC voltage, GND: Ground terminal)
- >>If they are short-circuited (below 300 k Ω), replace Indoor fan motor and Controller PCB.**

Pin number (wire color)	Terminal function (symbol)
1 (Blue)	Feed back (FG)
2 (Yellow)	Speed command (Vsp)
3 (White)	Control voltage (Vcc)
4 (Black)	Ground terminal (GND)
5	No function
6 (Red)	DC voltage (Vm)

SERVICE PARTS INFORMATION 5

Outdoor unit fan motor

Check Point 1 : Check rotation of Fan

- Rotate the fan by hand when operation is off.
(Check if fan is caught, dropped off or locked motor)
- >>If Fan or Bearing is abnormal, replace it.**

Check Point 2 : Check resistance of Outdoor Fan Motor

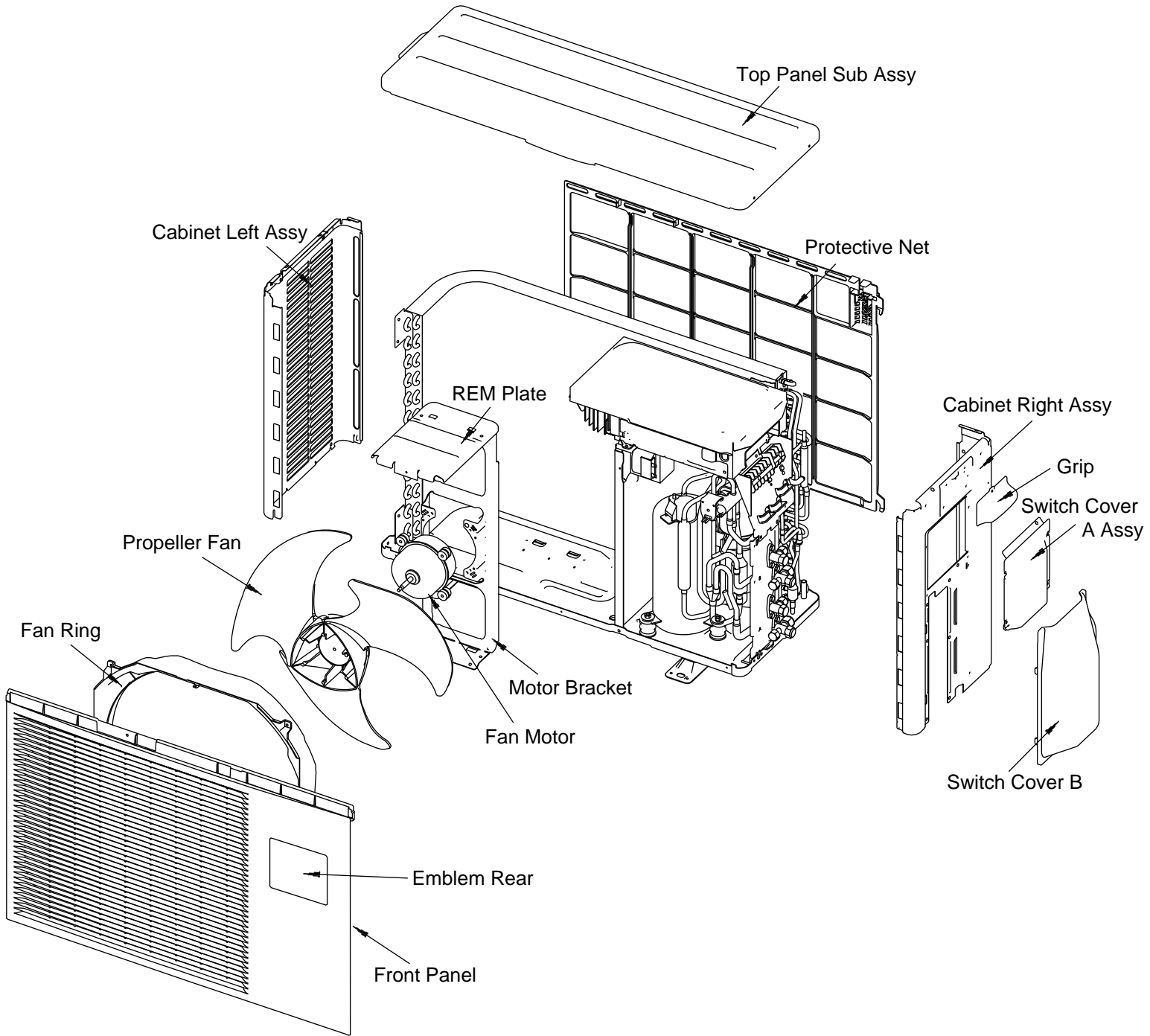
- Refer to below. Circuit-test "Vm" and "GND" terminal.
(Vm: DC voltage, GND: Ground terminal)
- >>If they are short-circuited (below 300 k Ω), replace Outdoor fan motor and Main PCB.**

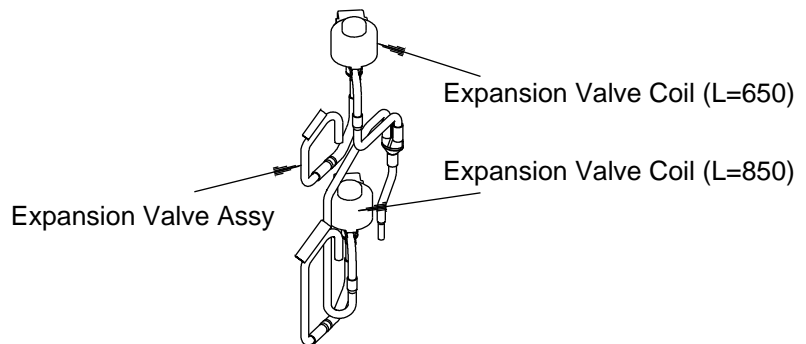
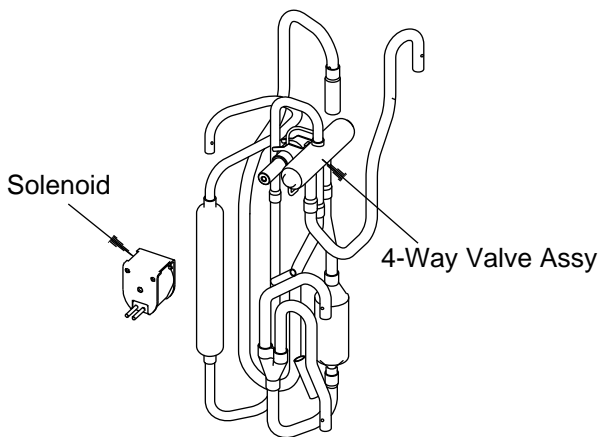
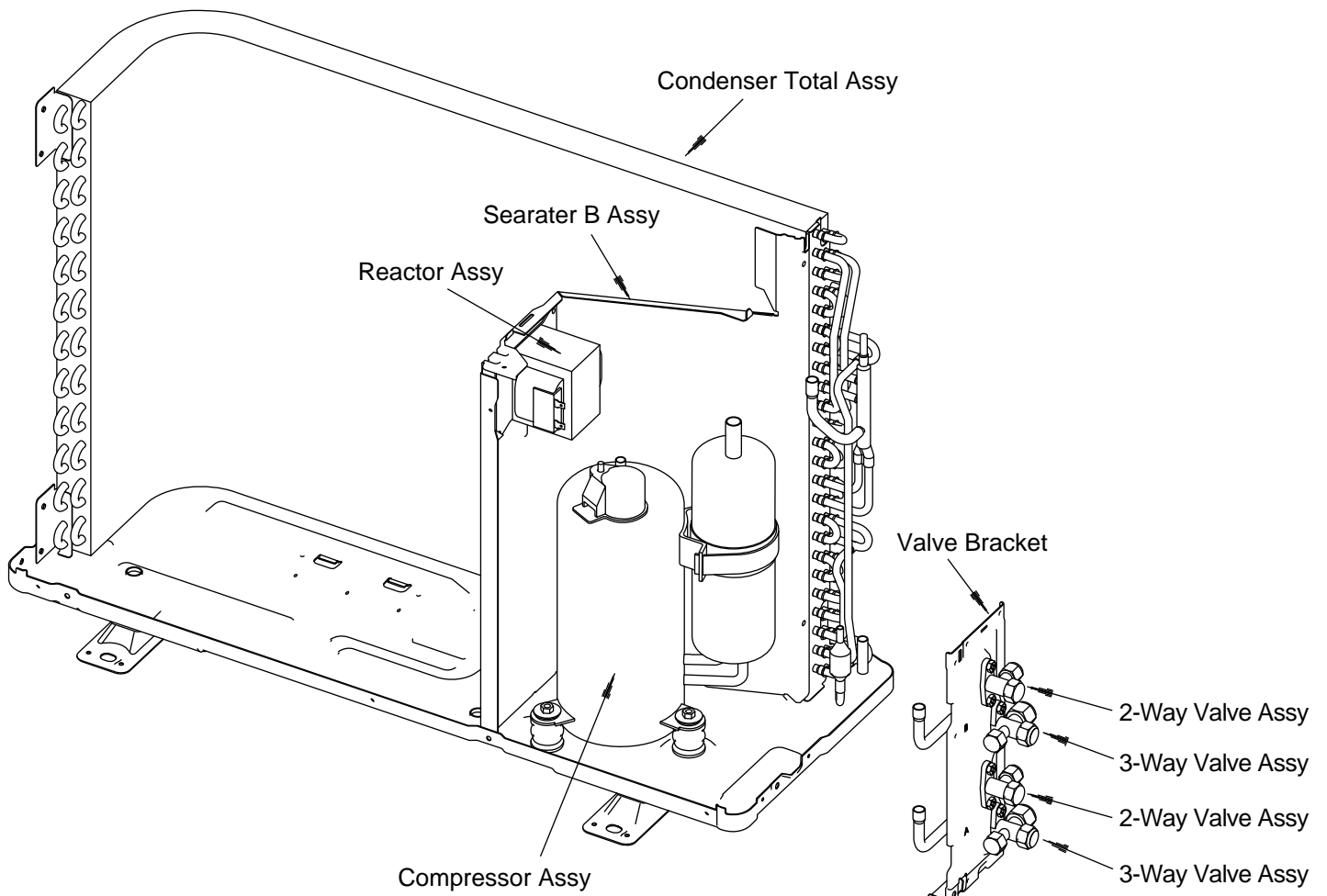
Pin number (wire color)	Terminal function (symbol)
1 (Red)	DC voltage (Vm)
2	No function
3	No function
4 (Black)	Ground terminal (GND)
5 (White)	Control voltage (Vcc)
6 (Yellow)	Speed command (Vsp)
7 (Brown)	Feed back (FG)

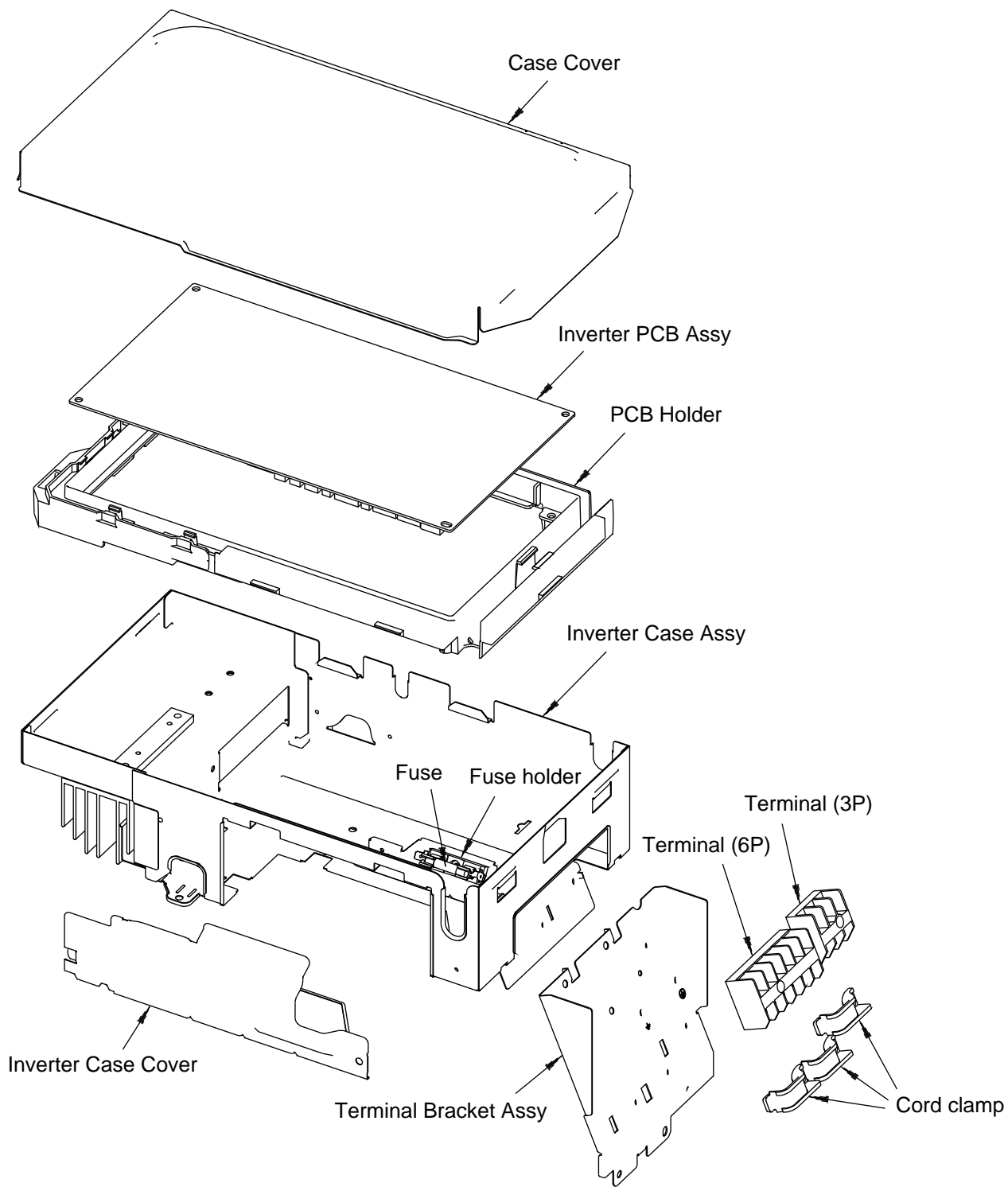
Wall Mounted type INVERTER (MULTI)

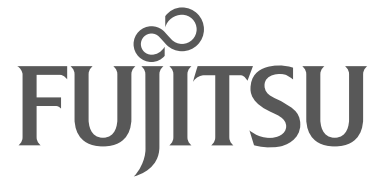
3 . REPLACEMENT PARTS

3. REPLACEMENT PARTS









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